

## 4100 SERIES

Boiler Feed Units - Steel Tank



Simplex Unit  
Shown with Optional  
Solenoid Operated Make-Up Water Valve  
with Reverse Acting Float Switch

## Technical Specifications

**Sterlco® 4100 Series Boiler Feed Units set new standards of performance. Reliable and efficient, each unit features heavy gauge, 3/16" steel receivers for long operating life.**

In addition, 3450 RPM motors assure maximum efficiency while maintaining minimum motor horsepower. Available in a wide range of sizes, these U.S. made units have just the right accessories and options to meet your unique needs.

## Features

### Standard Features

- Heavy gauge steel receivers
- Simplex or duplex construction
- Bronze fitted centrifugal pumps
- Energy efficient 3450 RPM motors
- Automatic venting
- "Sterl-Seal" ceramic pump seal (250°F)
- Heavy-duty make-up water valve
- Gauge glass
- Wide range of options and accessories

### Optional Features

- Electric alternator for duplex units
- Thermometer
- Isolation valves
- Solenoid operated make-up water valve with reverse acting float switch
- Special motor construction, such as totally enclosed, washdown duty and explosion-proof is available
- 1750 RPM motors, larger pumping capacities and higher discharge pressures - consult factory
- Elevated tanks are available
- Complete NEMA 12 Control Panel

## Product Features



### Unit:

Completely factory assembled and tested. Simplex units have one receiver, one make-up water valve, and one vertical pump and motor assembly. Duplex units have 2 vertical pumps. All units are supplied with a gauge glass on the side of the receiver.

### Motors:

Heavy-duty, ball bearing, close-coupled pump motors with stainless steel shaft. 3450 RPM for greater efficiency and more economical operation.

### Make-up Water Valve:

Mechanical, plug mounted valve with stainless steel float. Rated up to 45 psi inlet water pressure. A pressure reducing valve is required upon installation.

### Receiver:

Heavy gauge steel construction. All receivers of 45 gallon size and larger are supplied in duplex design, with one pump opening covered when a simplex design is specified.

### Operation:

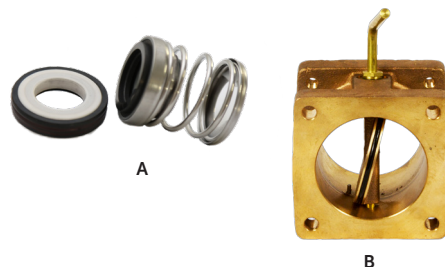
Boiler feed pump(s) are controlled by a water level controller mounted on the boiler. If condensate is lost or delayed in the system, it is automatically replaced in the receiver through the make-up water valve.

### "Sterl-Seal" Pump Seal (A):

Features the ultimate in ceramic technology for exceptionally long life. Because the seal runs on the bronze impeller hub, the motor shaft is literally outside the pump. Consequently, the shaft is not exposed to corrosion by condensate. Rated for temperatures up to 250°F.

### Isolation Valve (B):

Optional on 4100 Series Boiler Feed Units. Allows removal of pump without draining the tank.



## Control Panel



Inside view of control panel

### Complete NEMA 12 Control Panel (Optional)

- Motor Circuit Protector
- HOA Selector Switch
- External Reset
- Control Circuit Transformer
- Pilot Light (pump running)
- Removable Mounting Plate and Terminal Strip in a Single NEMA 12 Enclosure
- Mounted and Wired with Single Point Power Connection.

## Specifications

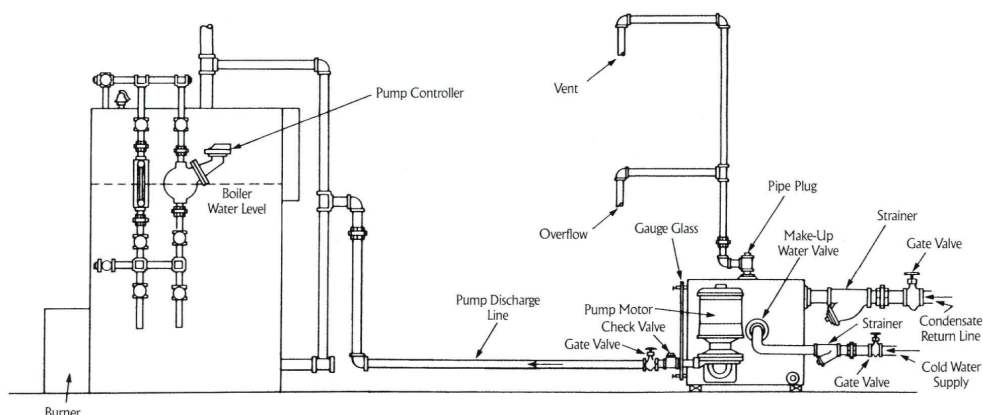
### 4100 Series Engineering and Capacity Data

Boiler HP	Discharge Pressure PSI	Pump Capacity, GPM	Motor HP	Rec. Capacity, Gallons	Unit Model Number		Shipping Weight, lbs.	
					Simplex	Duplex	Simplex	Duplex
15	20	3	1/3	30	4122-GF	4122-GDF	200	240
	30		1/2		4132-JF	4132-JDF	260	300
	40		1		4142-JF	4142-JDF	265	310
	50		2		4152-JF	4152-JDF	275	330
30	20	6	1/3	30	4124-GF	4124-GDF	200	240
	30		1/2		4134-JF	4134-JDF	260	300
	40		1		4144-JF	4144-JDF	265	310
	50		2		4154-JF	4154-JDF	275	330
45	20	9	1/3	45	4126-GF	4126-GDF	240	280
	30		1/2		4136-JF	4136-JDF	300	340
	40		1		4146-JF	4146-JDF	305	350
	50		2		4156-JF	4156-JDF	315	370
60	20	12	1/3	60	4128-GF	4128-GDF	275	335
	30		1/2		4138-JF	4138-JDF	335	395
	40		1		4148-JF	4148-JDF	340	405
	50		2		4158-JF	4158-JDF	350	425
75	20	15	1/2	95	41210-GF	41210-GDF	360	420
	30		3/4		41310-JF	41310-JDF	420	480
	40		1		41410-JF	41410-JDF	425	490
	50		2		41510-JF	41510-JDF	435	510
100	20	20	1/2	95	41215-GF	41215-GDF	360	420
	30		1		41315-JF	41315-JDF	420	480
	40		1-1/2		41415-JF	41415-JDF	425	490
	50		2		41515-JF	41515-JDF	435	510
150	20	30	3/4	120	41220-GF	41220-GDF	415	475
	30		1		41320-JF	41320-JDF	475	535
	40		1-1/2		41420-JF	41420-JDF	480	545
	50		3		41520-JF	41520-JDF	490	565

### Sample Specification

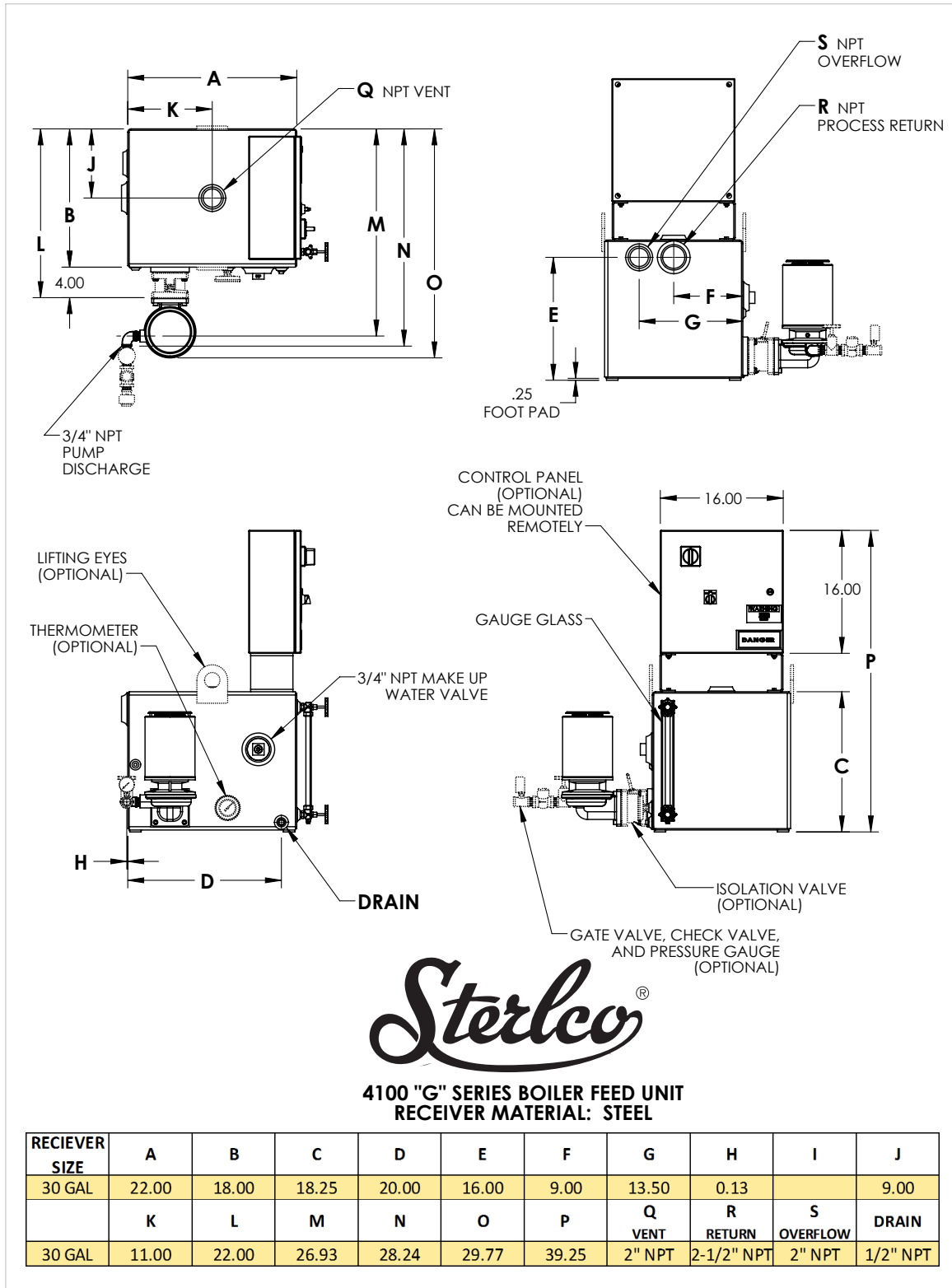
Furnish and install, where indicated on plans, a Sterling 4100 Series (simplex or duplex) boiler feed unit(s). Each pump shall deliver \_\_\_\_\_ GPM at a discharge pressure of \_\_\_\_\_ PSI. The unit shall be factory assembled and tested by the pump manufacturer and shall include a receiver, pump(s), make-up water valve, gauge glass, and accessories.

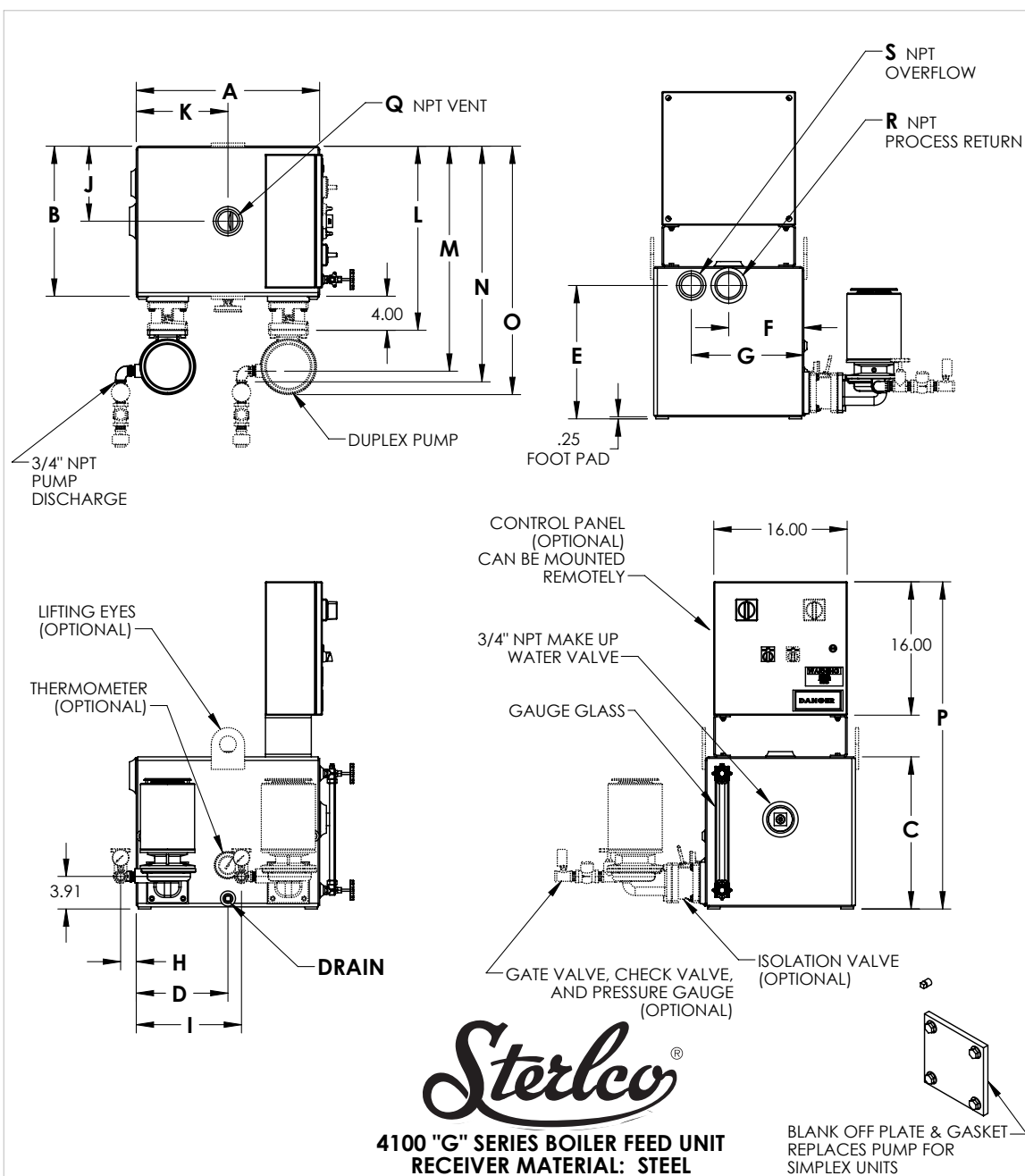
The receiver shall have a capacity of \_\_\_\_\_ gallons and be of minimum 3/16" steel construction. Pump(s) shall be of the centrifugal type with two-piece enclosed brass impeller, cast iron housing, high temperature (250°F.) mechanical seal and stainless steel motor shaft. The make-up water valve is to be a mechanical, plug-type with a stainless steel float. An optional inlet "Y" or basket strainer is recommended for installation on the tank return inlet for pump protection. The motor(s) shall be vertical, 3450 RPM, \_\_\_\_\_ phase, \_\_\_\_\_ volt, 60 cycle, \_\_\_\_\_ H.P.



## Product Diagrams

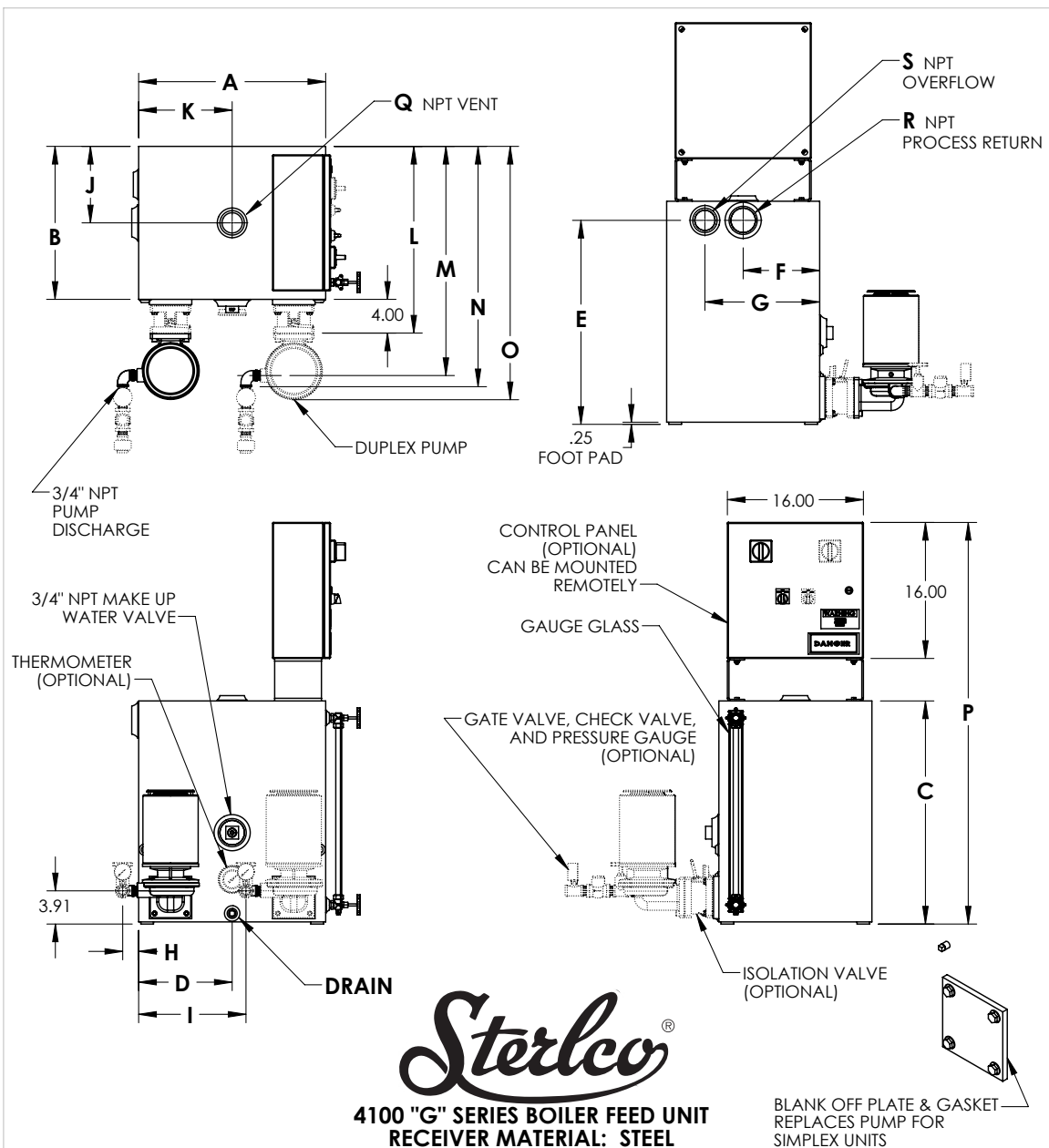
### 4100-GF Series





RECEIVER SIZE	A	B	C	D	E	F	G	H	I	J
30 GAL	22.00	18.00	18.25	11.00	16.00	9.00	13.50	1.88	12.63	9.00
45 GAL	22.00	18.00	26.25	11.00	24.00	9.00	13.50	1.88	12.63	9.00
	K	L	M	N	O	P	Q VENT	R RETURN	S OVERFLOW	DRAIN
30 GAL	11.00	22.00	26.96	28.27	29.80	39.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT
45 GAL	11.00	22.00	26.96	28.27	29.80	47.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT

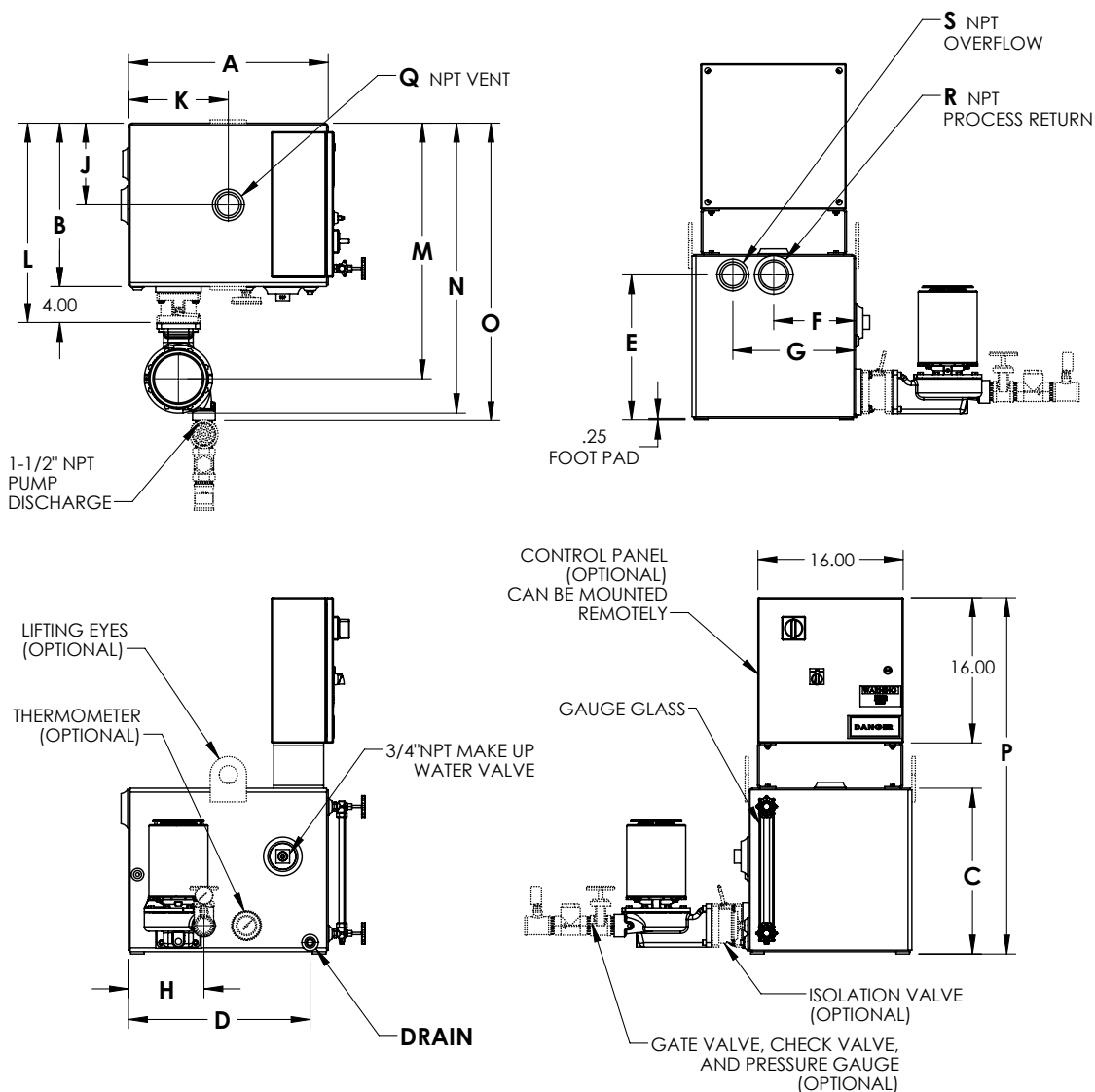
4100SER.G.BF.30-45



**Sterlco®**  
**4100 "G" SERIES BOILER FEED UNIT**  
**RECEIVER MATERIAL: STEEL**

RECEIVER SIZE	A	B	C	D	E	F	G	H	I	J
60 GAL	28.00	18.00	28.25	14.00	26.00	9.00	13.50	1.88	18.63	9.00
95 GAL	28.00	28.00	28.25	14.00	26.00	14.00	23.50	1.88	18.63	14.00
120 GAL	28.00	28.00	36.25	14.00	34.00	14.00	23.50	1.88	18.63	14.00
	K	L	M	N	O	P	Q VENT	R RETURN	S OVERFLOW	DRAIN
60 GAL	14.00	22.00	26.96	28.27	29.80	49.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT
95 GAL	14.00	32.00	36.96	38.27	39.80	49.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT
120 GAL	14.00	32.00	36.96	38.27	39.80	57.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT

4100SER.G.BF.60-120

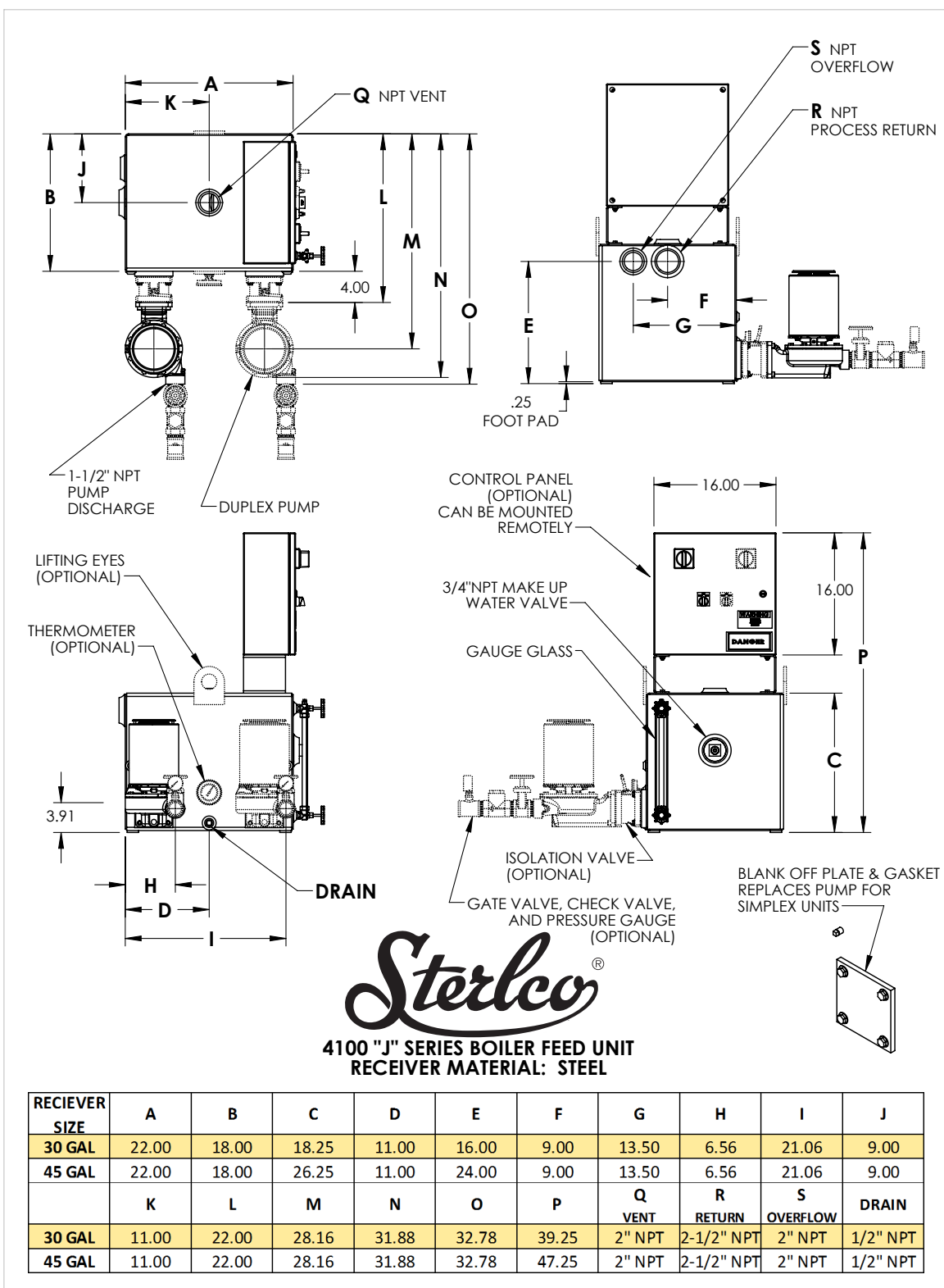


## 4100 "J" SERIES BOILER FEED UNIT RECEIVER MATERIAL: STEEL

RECEIVER SIZE	A	B	C	D	E	F	G	H	I	J
30 GAL	22.00	18.00	18.25	20.00	16.00	9.00	13.50	8.31		9.00
	K	L	M	N	O	P	Q VENT	R RETURN	S OVERFLOW	DRAIN
30 GAL	11.00	22.00	28.16	31.88	32.78	39.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT

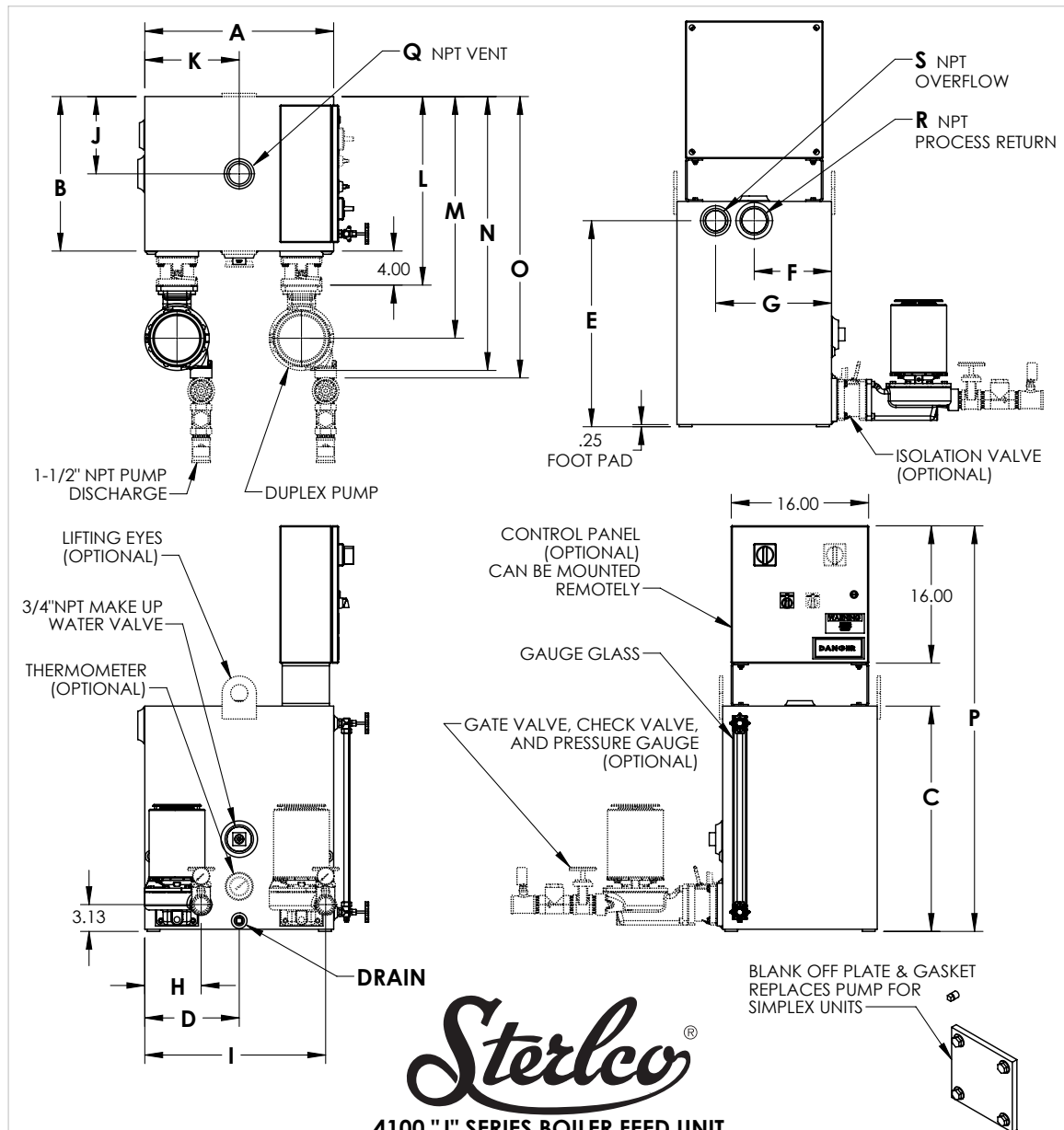
4100SER.J.BF.30SIMP





4100SER.J.BF.30-45





**Sterlco®**  
**4100 "J" SERIES BOILER FEED UNIT**  
**RECEIVER MATERIAL: STEEL**

RECEIVER SIZE	A	B	C	D	E	F	G	H	I	J
60 GAL	28.00	18.00	28.25	14.00	26.00	9.00	13.50	6.56	27.06	9.00
95 GAL	28.00	28.00	28.25	14.00	26.00	14.00	23.50	6.56	27.06	14.00
120 GAL	28.00	28.00	36.25	14.00	34.00	14.00	23.50	6.56	27.06	14.00
	K	L	M	N	O	P	Q VENT	R RETURN	S OVERFLOW	DRAIN
60 GAL	14.00	22.00	28.16	31.88	32.78	49.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT
95 GAL	14.00	32.00	38.16	41.88	42.78	49.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT
120 GAL	14.00	32.00	38.16	41.88	42.78	57.25	2" NPT	2-1/2" NPT	2" NPT	1/2" NPT

4100SER.J.BF.60-120