



Utica Boilers AT Electric Boiler- Submittal

Engineer:

Project Name:_____

Project Location:

Contractor:



APPLICATION:

Electric hot water boiler for indoor installation. Wall mounted. All boilers are factory assembled with controls and wiring, and test fired to ensure dependable performance.

CERTIFICATION AND APPROVALS:

AT Series Electric Boiler is manufactured and tested in accordance with American Society of Mechanical Engineers (ASME) and certified by Canadian Standards Association (CSA). Registered with National Board BPVI, and Massachusetts Board. Cast Iron heat exchanger is tested for maximum allowable working pressure of 30 psig in accordance with ASME boiler and pressure vessel code, section IV, rules for construction of heating boilers. A 30 psig safety relief valve is shipped standard.

BOILERS INCLUDE:

- \succ Mounting hardware
- Three character LED display
- Three button User Interface
- Error code display
- Element Staging and Rotation
- > Dual set points for comfort heating and domestic hot water
- > Setting for Fahrenheit or Centigrade temperature scales
- > Water temperature heating range 90°-180°F (32-82°C)
- ➢ Dry fire protection
- > Connections for flow sensor and low water cutoff
- > Load management control connection with auxiliary heat source connection
- ➢ Freeze protection
- Circulator pump terminals
- ≻40 VA transformer
- Three wire thermostat connection
- ➤ Audible alarm
- Pump exercising



Manufactured by: ECR International Inc. 2201 Dwyer Avenue, Utica, NY 13501 Tel. 800 325 5479 www.ecrinternational.com PN 615000606 REV. A [01/13/2023]



- Relay contact monitoring
- ➢ Non-Volatile memory

≻ Heat Exchanger:

One piece

➤ Electrical

▶ 208/240 vac, 1 ph, 60 Hz

≻ Other:

▶ Field supplied Anti-Scald valve is required for Domestic Hot Water Supply.

➤ Warranty

▶ Factory Standard Warranty is 20 years on heat exchanger, one year on parts.

UTICA BOILERS

Clearances		Combustible Ma (Requi	aterials & Service red) ⁽¹⁾⁽²⁾				
⁽¹⁾ Required distances	Тор	16 in (40.6 cm)					
⁽¹⁾ Required distances measured from boiler.	Left Side	20 in (50.8 cm)					
⁽²⁾ Service, proper operation clearance recommendation.	Right Side	20 in (50.8 cm)					
clearance recommendation.	Front	12 in (30.5 cm)					
	Back	0 in (0 cm)					
	Bottom	10 in (25.4 cm)				
Connections AT Boiler	1¼ in NPT Heating Supply & Return						
Relief Valve	3/4 in NPT						
	"AT" Series - 2 Element Boiler						
	kW Capacity	Minimum Flow Rate (gpm)*					
	6	2.0					
	8	2.7					
	10	3.4					
	12	4.1					
Flow Rate	"AT" Series - 4 Element Boiler						
Flow Rate	kW Capacity	Minimum Flow Rate (gpm)*					
	12	4.1					
	16	5.5					
	20	6.8					
	24	8	3.2				
	Model	Width	Height				
Dimension/Weights	AT Boiler	185/8 in	145/8 in				
	AT Doller	22.9 cm	37.1 cm				

* Flow rate based on $20^{\circ}\Delta T$

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AT Boiler Electrical Specifications

Operating at 240 Vac

opera		o vac														
					"AT"	Series -	2 Element	t Boiler								
Model	Boiler Size Nominal kW	Voltage (ac)	Output Power (Watts)	Output Power Btu/h	Amperage 240 Vac	Element Size (Watts) at	Number Elements	Accessory Load (A)	Total Amps	МСА	MOP	60°C (140°F)	mmende 75°C (167ºF)	90°C (194ºF)		
			<u> </u>			240 Vac						AWG	AWG	AWG		
AT0623	6	240	6,000	20,500	25.0	3,000	2	6	31.0	38.8	40.0	8	8	10		
AT0824	8	240	8,000	27,300	33.3	4,000	2	6	39.3	49.2	50.0	6	8	8		
AT1025	10	240	10,000	34,100	41.7	5,000	2	6	47.7	59.6	60.0	4	6	6		
AT1226	12	240	12,000	41,000	50.0	6,000	2	6	56.0	70.0	70.0	4	4	6		
"AT" Series - 4 Element Boiler																
AT1243	12	240	12,000	41,000	50.0	3,000	4	6	56.0	70.0	70.0	4	4	6		
AT1644	16	240	16,000	54,600	66.7	4,000	4	6	72.7	90.8	100.0	2	3	4		
AT2045	20	240	20,000	68,200	83.3	5,000	4	6	89.3	111.7	125.0	1/0	2	2		
AT2446	24	240	24,000	82,000	100.0	6,000	4	6	106.0	132.5	150.0	2/0	1/0	1		
Operat	ing at 208	8 Vac														
					"AT"	Series -	2 Elemen	t Boiler								
						Element								*Reco	mmende	d Wire
Model	Boiler Size Nominal kW	Voltage (ac)	Output Power (Watts)	Output Power Btu/h	Amperage 240 Vac	Size (Watts) at 240 Vac	Number Elements	Accessory Load (A)	Total Amps	MCA MOF	MOP	60°C (140°F) AWG	75°C (167ºF) AWG	90°C (194ºF) AWG		
AT0623	6	208	4,507	15,400	21.7	3,000	2	6	27.7	34.6	35.0	8	10	10		
AT0824	8	208	6,009	20,500	28.9	4,000	2	6	34.9	43.6	45.0	6	8	8		
AT1025	10	208	7,511	25,600	36.1	5,000	2	6	42.1	52.6	60.0	6	6	8		
AT1226	12	208	9,013	30,800	43.3	6,000	2	6	49.3	61.7	70.0	4	6	6		
	"AT" Series - 4 Element Boiler															
AT1243	12	208	9,013	30,800	43.3	3,000	4	6	49.3	61.7	70.0	4	6	6		

 AT2446
 24
 208
 18,027
 61,600

 MCA = Minimum Circuit Ampacity

208

208

MOP = Maximum Over-current protection

16

20

AT1644

AT2045

*Recommended Field Wire Size per NEC Table 310.16

12,018

15,200

Not more than three (3) current carrying conductors in raceway

41,000

51,200

57.8

72.2

86.7

4,000

5,000

6,000

Based on ambient temperature of 30°C (86°F). Other ambient temperatures see NEC or CEC for correction factors. Use Copper conductors only.

4

4

4

6

6

6

63.8

78.2

92.7

79.7

97.8

115.8

80.0

100.0

125.0

3

1

1/0

4

3

1

4

3

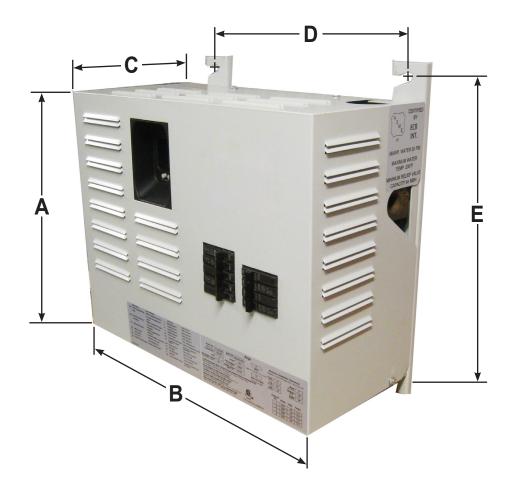
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Recommended use only Class B or C type wire

Check with latest version of NEC and local codes. NEC/CEC and local codes for compliance in your area. Assuming $60^{\circ}C$ (140°F) wire will be used for connections to boiler rated at 80 amperes or less, and 75°C (167°F) wire will be used with boiler rated at more than 80 amperes.



"AT" SERIES BOILER DIMENSIONS



		Inlet &	Approvimate				
Α	В	С	D	E	Outlet Pipe Size	Approximate Shipping Wt.	
14% in	18% in	$9^{1}/_{_{32}}$ in	14¾ in ¢_	16 ¹⁵ / ₃₂ in ¢_	1¼ NPT	70 lbs.	

All specifications subject to change without notice.





2201 Dwyer Avenue, Utica, NY 13501 Tel. 800 325 5479 www.ecrinternational.com

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