

Series **WBV**[®]

Oil Boilers



As an ENERGY STAR[®] Partner, PB Heat, LLC has determined that this product meets the ENERGY STAR guidelines for energy efficiency.

Installation, Operation & Maintenance Manual



PeerlessBoilers.com

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USING THIS MANUAL

A. INSTALLATION CLEARANCE

Follow the installation instructions provided in this manual in the order shown. The order of these instructions has been set in order to provide the installer with a logical sequence of steps that will minimize potential interferences and maximize safety during boiler installation.

B. SPECIAL ATTENTION BOXES

Throughout this manual you will see special attention boxes intended to supplement the instructions and make special notice of potential hazards. These categories mean, in the judgment of PB Heat, LLC:

DANGER

Indicates a hazardous situation, which, if not avoided, will result in death or serious injury and major property damage.

WARNING

Indicates a hazardous situation, which, if not avoided, could result in death or serious injury and major property damage.

CAUTION

Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury, and minor property damage.

NOTICE

Indicates special attention is needed, not related to personal injury or property damage.

1. PREINSTALLATION

WARNING

This manual is intended for use by Qualified Heating Professionals only. Installation, service, or adjustment of this heating appliance by anyone other than a Qualified Heating Professional can cause significant property damage, personal injury, or death.

Read carefully, study these instructions before beginning work. It will save time. Study the included drawings. Save these instructions for reference.

The boiler warranty can be voided if the boiler is not installed, maintained and serviced correctly.

NOTICE

The equipment shall be installed in accordance with those installation regulations in force in the local area where the installation is to be made, including the current edition of *NFPA-31, Standard for the Installation of Oil-Burning Equipment*, and in *Canada, CSA B139, Installation Code for Oil Burner Equipment*. These shall be carefully followed in all cases. Authorities having jurisdiction shall be consulted before installations are made.

CAUTION

Never burn garbage or paper in the unit, and never leave combustible material around it.

CAUTION

Do not tamper with boiler controls.

A. CLEARANCES

Table 1.1: Clearances from Jacket and Vent System

Required from Jacket to Combustible Construction		Recommended From Jacket for Accessibility and Mounting Controls
Top	5"*	24" to clean flueways.
Front	16.5"*	16.5" from jacket due to burner.
Left	2"*	12" due to burner swing radius.
Right	2"*	18" on steam with tankless heater or with Float LWCO.
		9" in area of boiler service switch and junction box.
Rear	2"*	9" for mounting relief valve in standard location**.
Vent Pipe (Single Wall) - 9" to Combustible Construction. Clearance may be reduced using methods in NFPA 31.		
Vent Pipe (Double Wall) - See Manufacturer's Instructions.		

* Consider also vent pipe clearance, including distance from edge of flue outlet to combustible construction (as applicable).

** See dimensional drawing for alternate relief valve location.

Unit may be installed on combustible flooring, provided the boiler is not set on carpet and a metal drip pan is placed under the appliance.

Unit may be installed in a closet with the above clearances. See also Section B, Air for Combustion and Ventilation.

B. AIR FOR COMBUSTION & VENTILATION

1. Be certain adequate facilities are available to provide air for satisfactory combustion and ventilation.
2. Appliances Located in Unconfined Spaces.
 - a. For installation in unconfined spaces with conventional construction and larger areas such as basements, the supply of air for combustion and ventilation can usually be considered adequate.
3. Appliances Located in Confined Spaces.
 - a. All air from inside the building: Provide two permanent openings communicating directly with an additional room. If all air for combustion and ventilation is to come from within the building: two openings, one near the ceiling and one near the floor of the boiler room shall be provided with the minimum free area of each opening equal to 140 sq. in. per gallon of oil burned.
 - b. If all air for combustion and ventilation is to come from outside the building: two openings, one near the ceiling and one near the floor of the boiler room shall be provided with the minimum free area of each opening equal to 35 sq. in. per gallon of oil burned.

If ducts are used to convey the air, areas of 35 sq. in. per gallon of oil burned for vertical ducts or 70 sq. in. per gallon of oil burned for horizontal ducts are to be provided. Ducts shall have the same area as the free area of the openings to which they are connected.

C. CHIMNEY / VENT & DRAFT CONTROL**⚠ WARNING**

This boiler shall be connected to a venting system having sufficient draft. Follow draft requirements below.

Improper venting may result in the release of flue gases which contain deadly carbon monoxide into the home, which can cause severe personal injury, death, or substantial property damage.

1. Draft Requirement - Minimum draft required in the vent system is $-.03''$ W.C. to $-.06''$ W.C. depending on boiler model, see Table 7.1 (Section 7). This draft is necessary to provide the required draft over fire of $-.01''$ W.C. to $-.02''$ W.C..
2. A barometric draft control is required for regulation of over fire draft. Follow manufacturer's instructions to locate and adjust the control.
3. The vent system and installation must be in accordance with the current edition of ANSI/NFPA 211, "Standard for Chimneys, Fireplaces, Vents, and Solid Fuel Burning Appliances"; NFPA-31, "Standard for the Installation of Oil-Burning Equipment" and in Canada, CSA B 139, "Installation Code for Oil-Burning Equipment" or applicable provisions of local building codes. Typical minimum chimney size is $8'' \times 8'' \times 15$ feet high, unless otherwise allowed by code. If the vent system is not sized correctly, the burner may not operate properly. This can cause poor combustion, sooting, and odors to occur.
4. NFPA 31 recommends using a listed metal chimney liner to reduce transient low draft during startup and flue gas condensation during cyclic operation. Any doubt on the condition of a chimney or its ability to prevent the generation and accumulation of flue gas condensate, must be lined according to NFPA 31.
5. Inspect the existing chimney, chimney liner, and vent connector. Make sure each are in good condition and repair or replace as required.

⚠ WARNING

A masonry chimney must have a clay flue liner. If flue gas condensation is occurring, install a listed corrosion resistant metal liner.

Failure to install a clay flue liner may cause severe injury or death.

6. Chimney flue gas condensation is affected by a number of factors such as chimney design, flue connector length, sulfur content in fuel oil, and flue gas temperature. If your application experiences flue gas condensation, installation of a listed corrosion resistant metal liner is required.

- External chimneys are more susceptible to flue gas condensation due to colder outside air temperatures. To prevent corrosion due to flue gas condensation, use a listed corrosion resistant metal liner in chimney.
- When firing WBV-e 03 and 04 section models at 0.6 and 0.95 GPH input rate, respectively, a listed corrosion resistant metal liner is recommended.
- When firing the appliance where fuel oil sulfur content exceeds 300ppm, a listed corrosion resistant chimney liner is recommended.

⚠ WARNING

Series WBV® is approved at listed firing rates only. Failure to fire the boiler at its designed input may cause excessive flue gas condensation and may cause products of combustion to enter the home resulting in severe property damage, personal injury or death.

D. INSTALLATION SURVEY

For new and existing installations, a Water Installation Survey or a Steam Installation Survey is available from P.B. Heat, LLC. The surveys will provide information on how the boiler works with your specific system and will provide an overview of boiler system operation in general.

You can also use this survey to locate system problems which will have to be corrected. To obtain copies of these Surveys, contact your PB Heat representative or download it from PeerlessBoilers.com.

E. PLANNING THE LAYOUT

Prepare sketches and notes of the layout of the installation. Include boiler location, venting system, existing piping and wiring. Show existing equipment that may interfere with installation of new equipment.

F. BOILER WATER TREATMENT

Consult a local qualified water treatment specialist for recommendations regarding the appropriate chemical compounds and concentrations which are compatible with local environmental regulations.

1. Steam Boilers
 - a. Boiler water pH should be in the 7.5 to 11 range.
 - b. Boiler water chloride concentration should be less than 30 ppm.
 - c. The water hardness should be less than 7 grains per gallon to prevent scale build-up and foaming.
2. Water Boilers
 - a. Boiler water pH should be in the 7.5 to 11 range.
 - b. Boiler water chloride concentration should be less than 30 ppm.
 - c. The water hardness should be less than 9 grains per gallon to prevent scale build-up.

2. BOILER PLACEMENT & ASSEMBLY

A. SETTING THE BOILER

1. Provide a level foundation, located as close as possible to the center of the heating system.
2. Refer to Figures 2.2 and 2.3 for exploded view of boiler while checking and/or assembling parts of the boiler.
3. On packaged boilers, open burner mounting plate (item 7) at this time to make certain the target wall (item 2) is seated in the back of the combustion chamber. (WBV-e-04/WBV-e-05) Ceramic fiber blanket base liner (item 3) should be lying flat on bottom of combustion chamber between target wall and burner mounting plate. Close burner mounting plate.
4. See clearance information in Section I, "Preinstallation."

B. FLUE BAFFLES

⚠ WARNING

REMOVE FLUE BAFFLES if firing this boiler at its lowest listed rate:

0.60 GPH on 3 section
0.95 GPH on 4 section

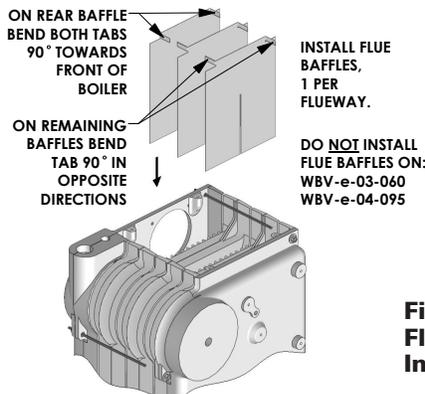
Flue gas condensation may occur, causing deterioration of the vent system and premature failure of boiler.

1. Packaged Boilers - Flue baffles are factory installed. Remove flue baffles if converting to WBV-e-03-060 or WBV-e-04-095 rates.
2. Knock-down Boilers - Flue baffles are located in the jacket cartons. Bend baffle tabs as shown in Figure 2.1 and suspend baffles from top of flueways. Install one baffle per flueway. Do not install flue baffles if converting to WBV-e-03-060 or WBV-e-04-095 rates.

⚠ WARNING

Do not install flue baffles on models WBV-e-03-060 or WBV-e-04-095.

Flue gas condensation may occur, causing deterioration of the vent system and premature failure of boiler.



**Figure 2.1:
Flue Baffle
Installation**

C. CONNECTING THE FLUE OUTLET

⚠ WARNING

Secure the flue collar to the vent connector and join the sections of the vent connector using sheet metal screws or per listed vent manufacturer's instructions.

The WBV-e-03 and WBV-e-04 boiler models may be installed as a rear flue outlet unit or a top flue outlet unit. Packaged WBV-e-03 and WBV-e-04 boiler models are shipped as rear flue outlet and may be converted. The WBV-e-05 boiler model is only available as a top flue outlet unit. On Knockdown boilers, the flue outlet components are located in the water trim or steam trim carton.

1. If converting to a top flue application on a packaged boiler, remove the large knockout in the jacket top panel. Coverplate for rear jacket (item 26) is located in trim carton. Attach using #10 x 1/2" sheet metal screws (item 27).
2. On Knockdown boilers, install the flue collector coverplate and 1/2" rope (items 19 and 20) on top of the block assembly using four (4) 5/16" x 1-3/4" studs (item 18), nuts and washers provided. NOTE: Use of a spray adhesive is advantageous when applying rope seal to top of the sections.
3. Mount the flue collar adapter and flue gasket seal (items 24 and 21) to either the rear boiler section for a rear flue application, or to the flue collector plate (item 20) for a top flue application. Use 5/16" hex head bolts (item 25) for rear flue outlet, and #14 x 1/2" sheet metal screws (item 23) for top flue outlet.
4. Attach the rear outlet cover plate (item 22) to the remaining unused opening using four (4) 5/16" screws (item 23) and washers provided.

D. JACKET ASSEMBLY (KNOCKDOWN BOILERS)

1. If the boiler is to be installed with a rear flue outlet, remove the square knock-out in the back panel.
2. Attach back panel to bosses on middle of back section with two 1/4" x 3/8" machine screws (item 28) provided. The back panel has two 5/16" diameter holes close to the center of the panel.
3. Attach both the left and right side panels to the back panel and secure with sheet metal screws (Item 30).
4. Remove the burner mounting plate (item 7) and make certain the target wall (item 2) is in correct position in back of chamber. Ceramic fiber blanket liner (item 3, WBV-e-04 and WBV-e-05) should be on floor of boiler in front of target wall.
5. Remove the two (2) knockouts in the front jacket panel which will allow clearance for the hinge. Place the front jacket panel on the block and attach the left and right side panels in the same manner as they are attached to the back panel.
6. Reinstall the burner mounting plate.

Figure 2.2: Steam Boiler

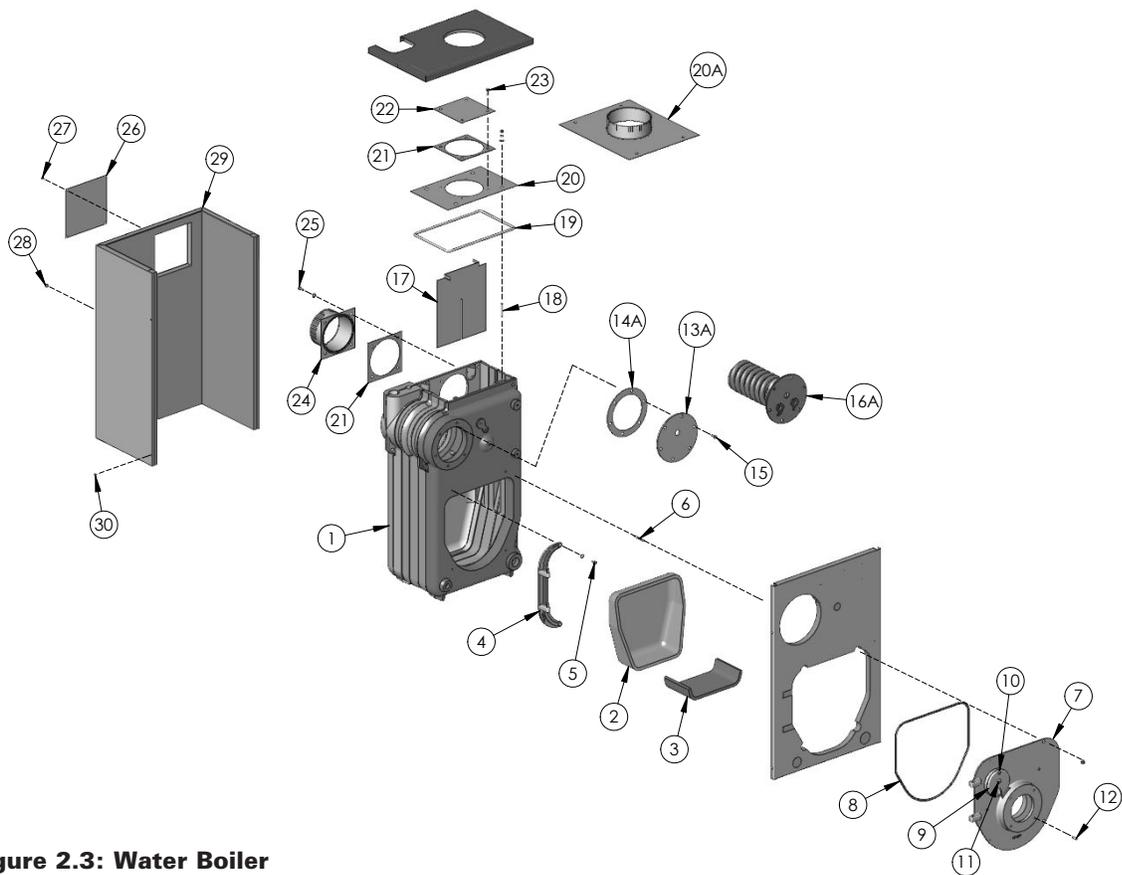
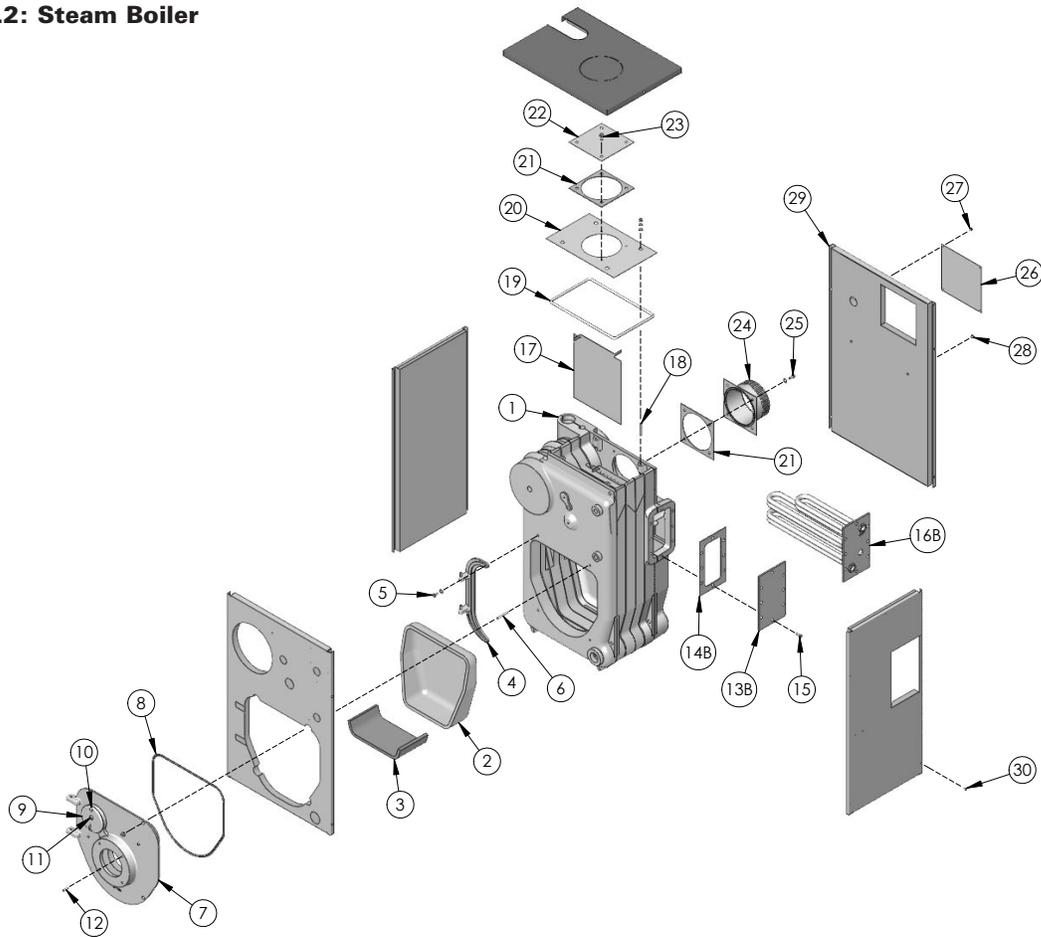


Figure 2.3: Water Boiler

3. PIPING & CONTROLS

NOTICE

Do not pipe boiler before jacket is installed.

A. PRESSURE TEST BLOCK ASSEMBLY

1. Make up cold water supply connection to the boiler.
2. Install pressure gauge or pressure-temperature gauge in tapping provided. See Boiler Dimensional drawing, Figures 7.1 and 7.2 (Section 7)
3. Plug all open tappings in the boiler and fill with water. Apply approximately thirty (30) psig pressure. Check to make certain that all joints and fittings are water tight.
4. After all joints and connections have been proven tight, remove cold water supply and plugs from all tappings that are to be used. See Figures 7.1 and 7.2 (Section 7) for tapping locations.

B. BOILER RETURN CLEARANCE

Return piping must allow for opening and closing Burner Mounting Plate. PB Heat, LLC suggests installing a 1-1/4 NPT tee, a 90° elbow, and a 1-1/4 NPT x 5" long nipple in the return tapping before a vertical stand pipe is used.

C. WATER BOILER PIPING

1. Refer to the Water Installation Survey and Hydronics Institute Residential Hydronic Heating Installation/ Design Guide for guidance.
2. The supply and return connections should be sized to suit the system. A 1-1/2" to 1-1/4" reducing coupling may be used where the system piping is 1-1/2".
3. The supply should be out the top of the back section and return to the bottom of the front section as shown in Figure 3.1. There is a 3/4" tapping in the top of the back section for air elimination.

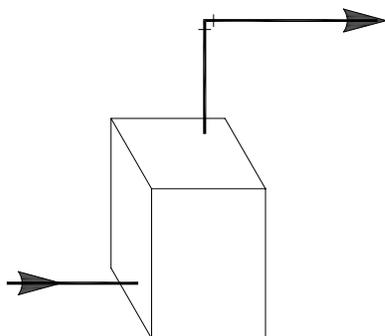


Figure 3.1: Water Boiler Piping

4. When the return temperature from the system will be below 150°F on oil boilers for extended periods (heat pump systems, outdoor reset, snow melt, etc.), provide piping and controls to protect the boiler from condensation. Condensation will damage the boiler and will lead to shortened boiler life and maintenance problems.
5. If using a Partner indirect fired water heater or other, see Figure 3.6 for typical piping. Also refer to additional instructions supplied with the Partner.
6. If the boiler is to be used in conjunction with a refrigeration system, the chilled medium shall be piped in parallel with boiler and proper valves applied to prevent the chilled medium from entering the boiler. Refer to Figure 3.5.
7. If the boiler is connected to heating coils located in air handling units, the boiler piping system must be equipped with flow control valves or other automatic devices to prevent gravity circulation of the boiler water during the cooling cycle.

D. STEAM BOILER PIPING

1. Refer to the Steam Installation Survey and Hydronics Institute Residential Hydronic Heating Installation/ Design Guide for assistance.
2. See table below for pipe sizing. The return loop from system should always enter equalizer through the Hartford Loop, 2" to 4" below normal water line. See Figure 3.2.

Boiler Model No.	Supply Riser "A"	Header "B"	Equalizer "C"
WBV-e-03	(1) 2"	2" or 3"	1-1/4"
WBV-e-04	(1) 2"	2" or 3"	1-1/4"

3. Use swing joints to attach header to avoid damage to the boiler due to thermal expansion and contraction of steam header pipe.
4. Pipe the steam header a minimum of 24" above the normal water line using swing joints to attach the risers into the steam header.

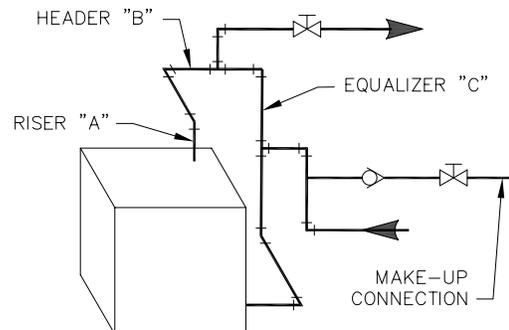


Figure 3.2: Steam Boiler Piping

E. TANKLESS HEATER OR COVERPLATE

1. If a tankless coil is used, install as pictured. On water boilers (item 16A), install in opening in front section. On steam boilers (item 16B), install in opening in rear section. For suggested piping of tankless water heaters refer to Figures 3.3 and 3.4.

⚠ DANGER

Install anti-scald device in hot water supply piping. Water temperature above 125°F can cause severe burns instantly or death from scalds.

2. If not using a tankless coil, cover the heater opening with cover plate (item 13A or 13B).

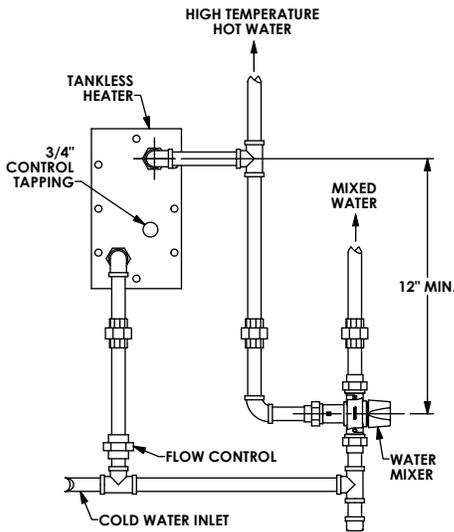


Figure 3.3: Tankless Coil Piping, Steam Boiler

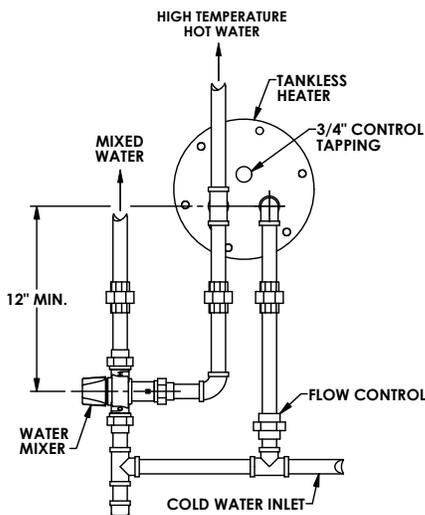


Figure 3.4: Tankless Coil Piping, Water Boiler

F. CONTROLS

NOTICE

Be sure rubber gasket is in place between cover plate or water heater plate and boiler section.

1. Water Boiler Controls:

⚠ CAUTION

Pipe the discharge of the safety valve or relief valve to prevent injury in the event of pressure relief. Pipe the discharge to a drain. Provide piping that is the same size as the relief valve.

- a. Install the limit / operating control, pressure-temperature gauge and safety relief valve. See Figure 7.1 (Section 7) for proper location. For installations subject to UL726, a second operating control that senses water temperature is also required (not provided). Use an L4080B or equivalent. Install in the supply piping near the boiler.

2. Steam Boiler Controls:

- a. Install the limit / operating control, pressure gauge, gauge glass trim and safety relief valve. See Figure 7.2 (Section 7), Figure 3.7 (float boilers) and cover photo (probe boilers).
- b. For installations subject to UL726, a second operating control that senses steam pressure is required (not provided). Use a PA404A or equivalent. On probe boilers, install the additional pressure control opposite the standard PA404A using a cross instead of a tee along with a second brass siphon (not provided). On float boilers, install the additional pressure control in the 1/4" tapping on the top of the float low water cut-off using a vertical (360°) brass siphon (not provided).
- c. For application of a probe low-water cut-off, use only Hydrolevel CG450. See Figure 7.2 (Section 7) for location. See also control manufacturers instruction sheet.
- d. See Figure 3.7 for application of float low water cut-offs.

NOTICE

Series WBV® boilers are not for use in commercial installations where a secondary low water cut-off is required.

PIPING & CONTROLS

- For Canadian installations, a blocked vent switch must be installed. The optional blocked vent switch kits listed below include a Field Controls WMO-1 vent switch, draft regulator, and French Clearance/Rating label. Follow installation instructions provided by the vent switch manufacturer. Vent switch must be wired to shut off power to burner.

Model	Flue Diameter	Vent Kit
WBV-e-03/04	6"	50345
WBV-e-05	7"	50346

- For complete information on servicing and adjustment of controls, refer to the attached control specification sheets.

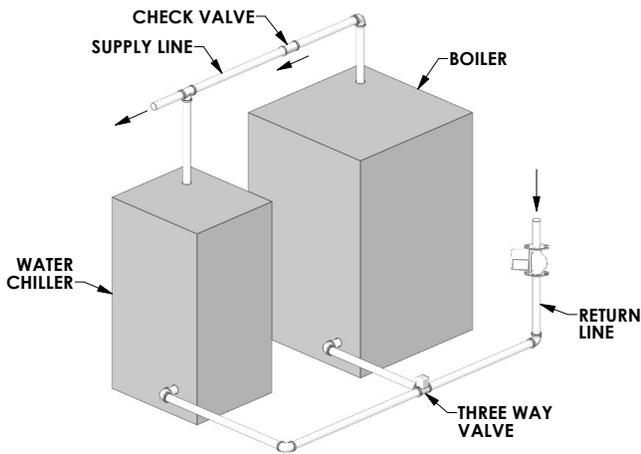


Figure 3.5: Piping to Isolate Boiler from Chilled Medium on Chiller Systems

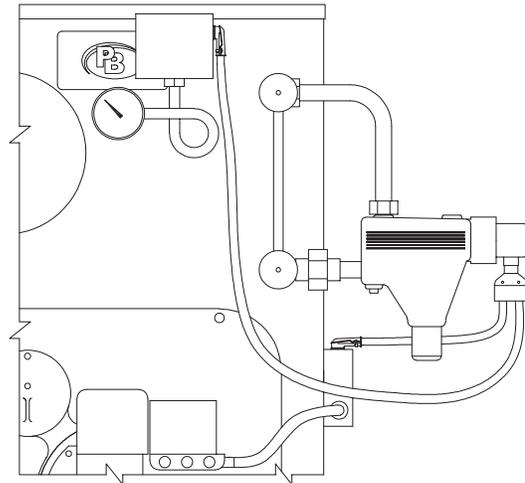


Figure 3.7: Float Low Water Cut-off

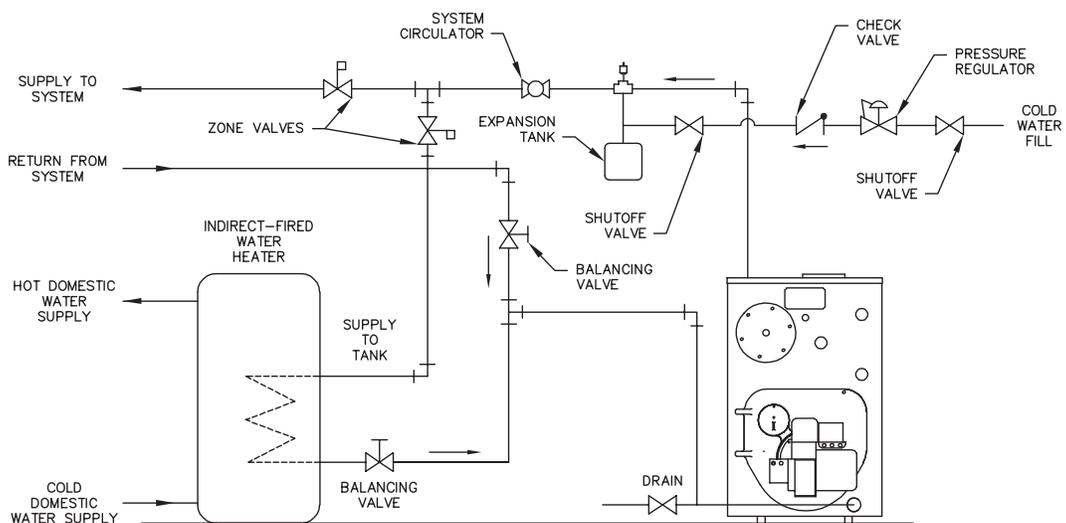


Figure 3.6: Piping with Peerless® Indirect Water Tank

4. ELECTRICAL

A. GENERAL

All electrical wiring shall be done in accordance with the National Electrical Code and Local Requirements. Single pole switches including those of safety controls or protective devices shall not be wired in a grounded line.

IMPORTANT

In accordance with Section 325 (f) (3) of the Energy Policy and Conservation Act, water boilers are equipped with a feature that saves energy by reducing the boiler water temperature as the heating load decreases. This feature is equipped with an override which is provided primarily to permit the use of an external energy management system that serves the same function.

THIS OVERRIDE MUST NOT BE USED UNLESS AT LEAST ONE OF THE FOLLOWING CONDITIONS IS TRUE:

- An external energy management system is installed that reduces the boiler water temperature as the heating load decreases.
- This boiler is not used for any space heating.
- This boiler is part of a modular or multiple boiler system having a total input of 300,000 BTU/hr or greater.
- This boiler is equipped with a tankless coil.

B. WIRING

1. See Section 5 for mounting burner.
2. Knockdown Boilers:
Install junction box, limit harness, and Heyco bushing, each located in the trim carton. See Figure 4.1 or Figure 4.2. Mount junction box to the holes in the right side of jacket with (2) #10 x 1/2" sheet metal screws. Attach Heyco bushing to 7/8" knockout in left side of junction box. Connect limit harness to 7/8" knockout on top of junction box and insert limit harness Molex connector into Heyco bushing until it snaps firmly in place.

WARNING

Improper installation of burner harness can allow burner to energize with burner mounting plate open, creating a severe burn hazard to boiler maintenance personnel.

3. Install burner harness located in the burner carton.
4. For complete information on servicing and adjustment of controls, refer to the attached control specification sheets.
5. See the following Wiring Diagrams:

Figure 4.3 - Water Boilers, Hydrolevel 3250
Limit Control

Figure 4.4 - Steam Boilers with Float LWCO

Figure 4.5 - Steam Boilers with Probe LWCO

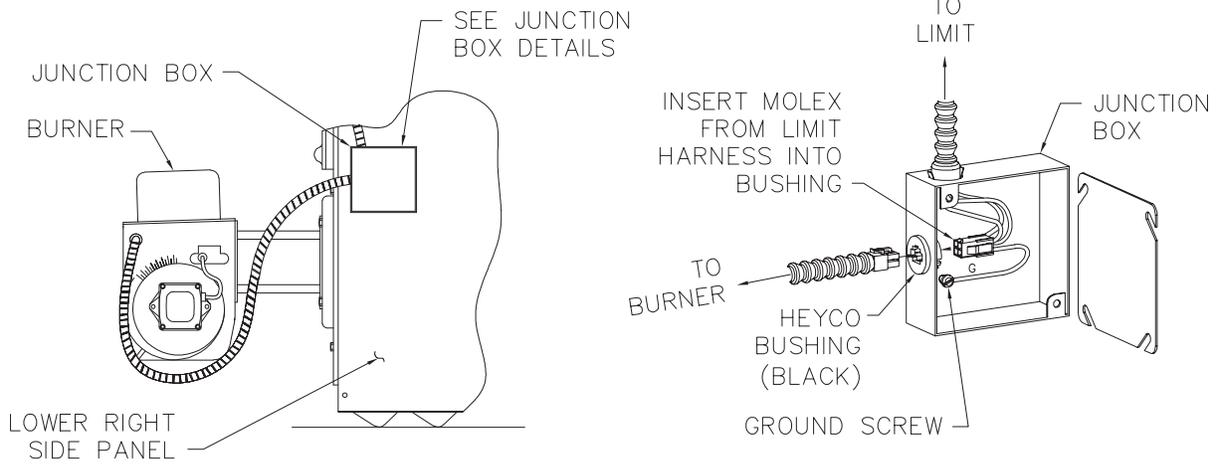


Figure 4.1: Junction Box Wiring, Knockdown Water Boilers

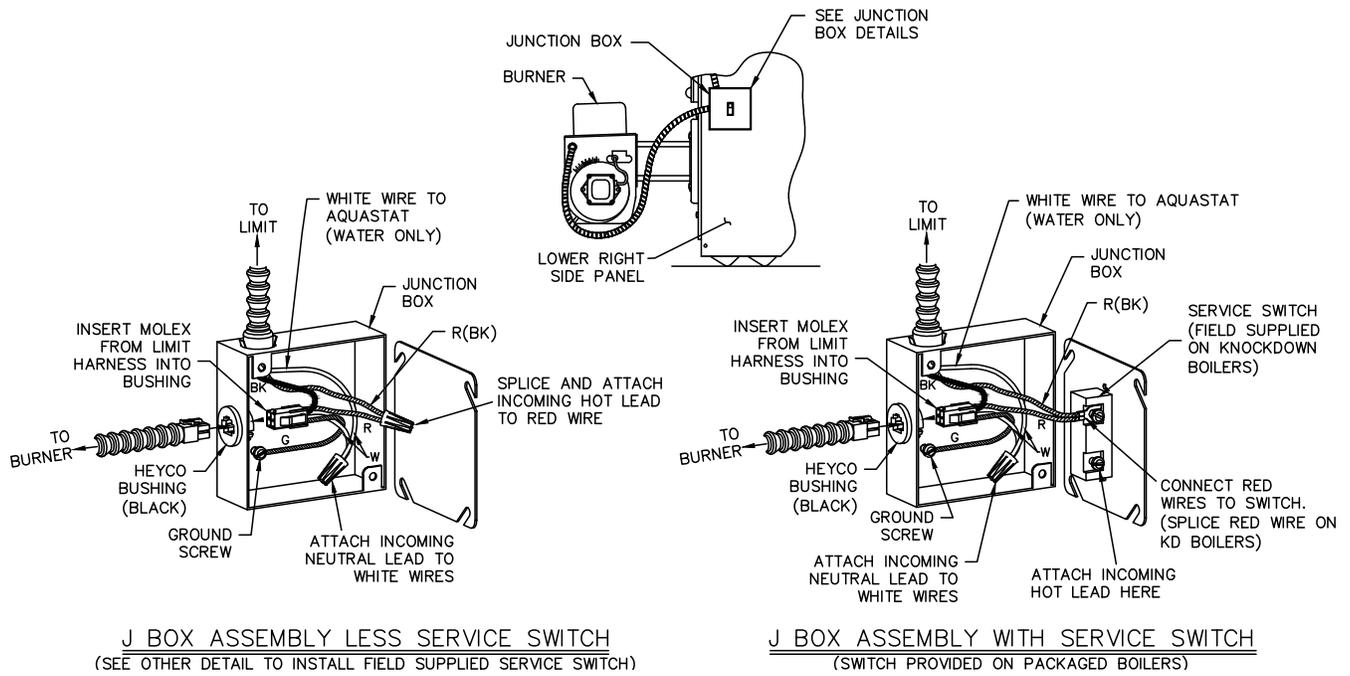


Figure 4.2: Junction Box Wiring, Steam Boilers

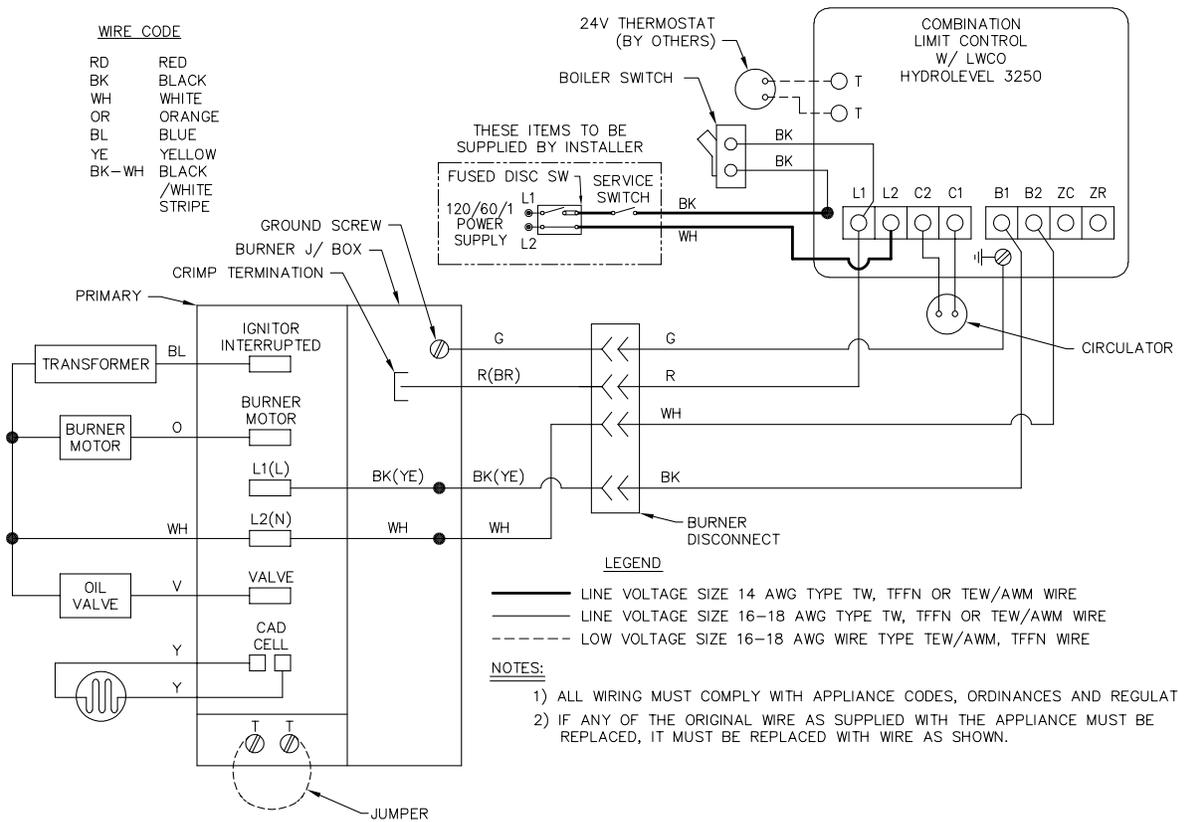


Figure 4.3: Water Boilers, Hydrolevel 3250 Limit Control

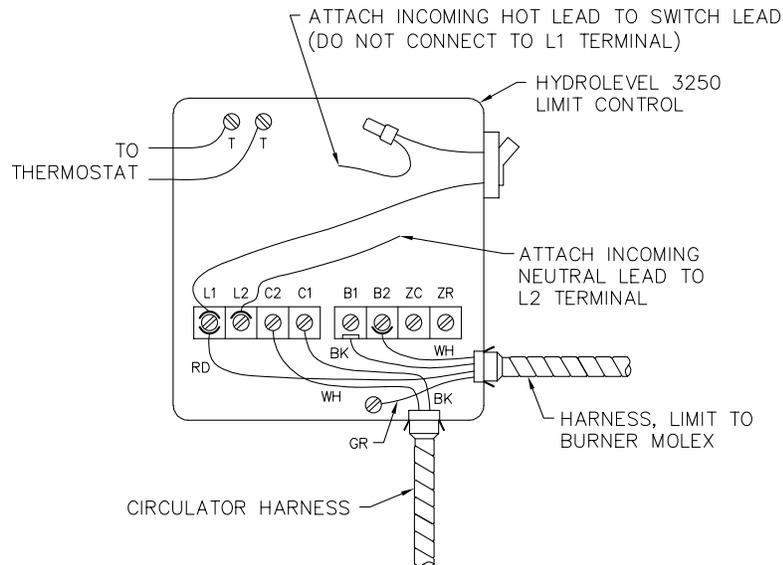


Figure 4.3a: Hydrolevel HydroStat 3250 Limit Control Wiring Details

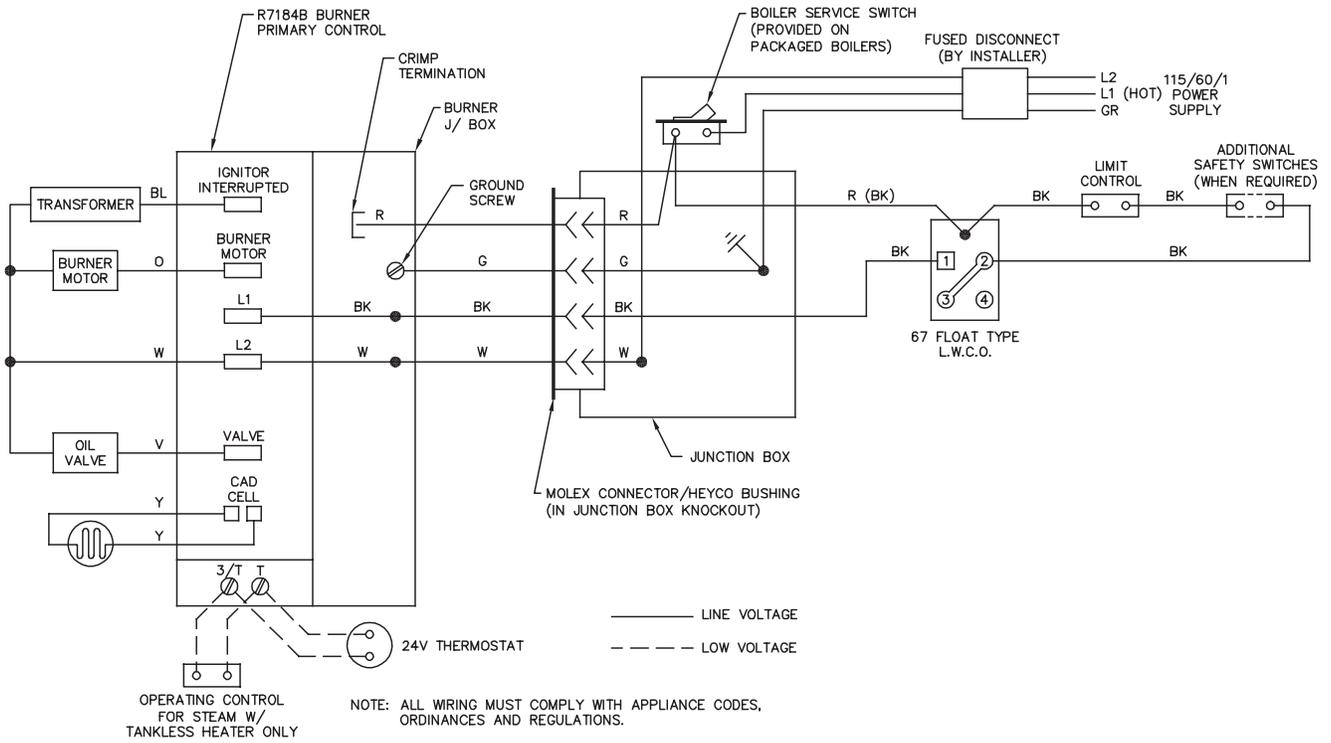


Figure 4.4: Steam with Float Low Water Cut-off

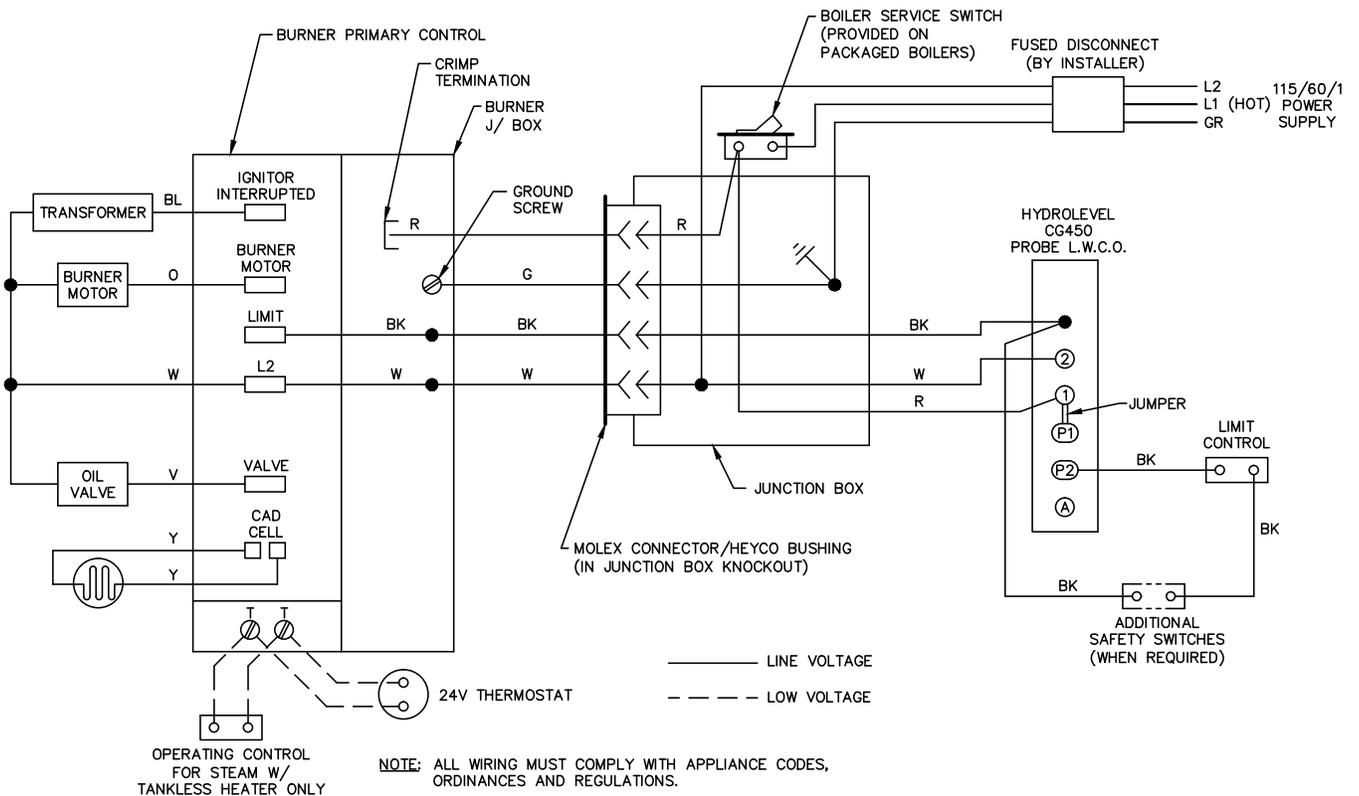


Figure 4.5: Steam with Probe Low Water Cut-off

5. BURNER SETUP & BOILER OPERATION

CAUTION

Burn only #2 Fuel Oil in this appliance. Do not use gasoline, crankcase drainings or any oil containing gasoline.

A. BURNER INSTALLATION

1. The oil burner is supplied with a mounting flange fixed in position.
2. Mount the burner to the burner mounting plate (item 5) with four (4) 5/16" studs and nuts provided.

NOTICE

Be sure hi temp gasket is between the burner mounting flange and the Burner Mounting Plate.

3. Care must be taken when routing the oil lines so not to interfere with the opening and closing of the burner mounting plate. Flexible oil lines or flared copper disconnects with valves (when copper lines are used) may be installed to assure full opening of the burner mounting plate when servicing.

NOTICE

Two-pipe oil supply for Riello burner requires a separate kit. Order part #C7001026 from Riello dealer.

4. Oil burner specifications:
For information pertinent to the oil burner such as nozzle sizing, fuel supply piping, adjusting or servicing, refer to the charts in this section and the burner installation manual.

B. BURNER START-UP & ADJUSTMENT

CAUTION

Do not start the burner unless all cleanout doors are in place.

1. Burner should start automatically when thermostat is turned up and main boiler service switch is turned on. If burner does not start, check to be sure there is oil in the tank and push reset button on burner control:
 - Beckett: Square red button.
 - Carlin: Round red button.
 - Riello: Round red button inside clear flexible cover on back of burner cover.

If burner still does not start, contact serviceman.

CAUTION

Do not attempt to start the burner when excess oil has accumulated, when the unit is full of vapor, or when the combustion chamber is very hot.

2. Adjust burner and barometric draft control for highest CO₂ (Maximum 13.1%) while maintaining a 0 Smoke and a minimum -.01" W.C. draft overfire.

All adjustments must be made using suitable instruments such as found in a Bacharach Combustion Test Kit.

3. Burner and boiler can be shut down by turning down the thermostat and moving the main boiler service switch to the "off" position.
4. See burner manufacturer's manual for further information regarding the burner.

C. CHECK BOILER CONTROLS

1. Limit and Operating Controls:
 - a. Lower the set point of each control until the burner shuts down. Note that the system pressure (or temperature) corresponds to the desired set point.
 - b. Return the controls to the desired set point.
2. Low Water Cut-off (if used) - consult the manufacturer's instructions for the low water cut-off operational check procedure.

D1. FILL THE BOILER (WATER BOILERS)

1. Fill the boiler and system with water making certain to vent air from all high points in the system. Water should bleed from each air vent when it is opened.
2. The pressure reducing valve on the fill line will typically allow the system to be filled and pressurized to 12 psi. Consult the valve and expansion tank manufacturer for more detailed information.
3. Check all joints and fittings throughout the system for leaks. If leaks are found, drain the system and repair as required.
4. See Section 1 - Preinstallation for boiler water treatment requirements.
5. If the system requires antifreeze protection, use only propylene glycol specially formulated for hydronic systems. These contain inhibitors that prevent corrosion of the boiler and system components. Do not use ethylene glycol or automotive antifreezes.
 - a. Make sure that the antifreeze supplier can provide periodic testing of antifreeze concentration and inhibitor level.
 - b. If an automatic fill valve is used, the solution strength in the system must be checked to assure that the antifreeze concentration has not been overly diluted.

BURNER SETUP & BOILER OPERATION

- c. Local codes may require the addition of a backflow preventer or manual fill only with separation from the city water supply.
- d. Consider the minimum temperature of potential exposure in the system when deciding on the antifreeze concentration. A concentration of 50% generally provides protection from freezing to -30°F.

D2. FILL THE BOILER (STEAM BOILERS)

1. The normal water line for steam boilers with gravity returns is shown in Figure 7.2.
2. For systems with pumped returns or boiler feed units, the fill level will depend on the control being used. Verify the unit maintains a water level that is visible in the gauge glass and does not exceed the normal water level.
3. Check all joints and fittings in the system piping for leaks and repair as necessary.
4. See Section 1 - Preinstallation for boiler water treatment requirements.

E. PURGE AIR FROM THE SYSTEM (WATER BOILERS ONLY)

1. Purge the system using purge valves, isolating zones in the process or use system vents. Do not operate the pump(s) while purging. Pumps will hold air in the eye of the impeller.
2. Allow the system to reach 180°F and use manual vents, if installed, to remove any remaining air. Watch the pressure gauge as the system approaches 180°F. If the pressure exceeds the design operating pressure, check:
 - a. Fill valve pressure.
 - b. Expansion or compression tank operation and sizing.

F. (STEAM BOILERS ONLY)

1. Clean the boiler within one week after initial start-up. Cleaning will be more effective if boiler operates a day or two to loosen sediment and impurities in system.
2. Boiler must be cleaned to remove any accumulation of oil, grease, sludge, etc. in the system. These substances can cause foaming and surging of boiler water, producing an unstable water line and water carryover to system.

WARNING

Cleaning the boiler requires the use of very hot water and corrosive chemicals. Use care when handling to prevent injury.

3. Connect a skim valve off the 1-1/4 NPT skim tapping on front of boiler. See Figure 7.2 (Section 7) to locate skim tapping. Run a drain line off skim valve to a point of safe discharge.

4. Provide a means of supplying continuous fresh water to the boiler for the cleaning process.
5. Use common washing soda, such as Arm and Hammer Super Washing Soda. Mix 1/2 pound of soda with water in a 10 quart pail. Pour the mixture into the boiler through the safety relief valve tapping.
6. Open the skim valve. Fill boiler until water begins to flow out of the valve.

CAUTION

Do not leave boiler unattended while firing burner. Operating boiler with water below minimum permissible water level may fracture sections.

7. Turn on burner. Allow boiler water to heat up to just below steaming (180 - 200°F). Do not allow boiler to steam; steaming mixes up contaminants instead of floating them at surface.
8. Open make-up water valve to continually feed water to boiler. Adjust flow to maintain water temperature at 180 - 200° F.

CAUTION

Do not allow make-up water to flow too fast. Excessive quantities of cold water may fracture sections.

9. Continue skimming boiler until water flowing from skim tapping flows clear. This will take some time, possibly several hours for a dirty system.
10. Turn off burner, close make-up water valve.
11. Drain boiler completely. Refill and drain one or two times to wash out all washing soda.
12. Remove skim valve and piping. Install 1-1/4"NPT plug in skim tapping.

NOTICE

If gauge glass becomes dirty more contaminants have worked loose in system. Repeat cleaning and skimming process as needed to clean system.

Table 5.1: Beckett Burner Specifications

BECKETT BURNER SPECIFICATIONS								
Boiler Model No.	Burner Model No.	Burner Head	Static Plate	Nozzle Size	Pump Pressure	Start-up Settings		Head Setting
						Air Shutter	Air Band	
WBV-e-03-085	AFG-F3 ¹	F3	3-3/8"	0.75 80° B HAGO ³	140 PSI	6.0	1	N/A
WBV-e-03-105	AFG-F4	F4	3-3/8"	0.90 80° B HAGO	140 PSI	6.0	0	N/A
WBV-e-04-095	AFG-F4	F4	3-3/8"	0.85 80° B DEL ⁴	140 PSI	6.0	0	N/A
WBV-e-04-125	AFG-F4	F4	3-3/8"	1.10 80° B HAGO ³	140 PSI	5.0	2	N/A
WBV-e-04-150	AFG-F6	F6	2-3/4"	1.25 80° B HAGO	140 PSI	8.0	1	N/A
WBV-e-05-175	AFG-MV1	V-1	-	1.50 60° B HAGO ³	140 PSI	10.0	3	3
WBV-e-05-195	AFG-MV1	V-1	-	1.65 60° B HAGO	140 PSI	10.0	5	3

BECKETT NX BURNER SPECIFICATIONS				
Boiler Model No.	Burner Model	Nozzle Size	Pump Pressure	Start Up Head/Air
WBV-e-03-085	NX70LB	0.65 x 60° W DEL ³	170	1.5
WBV-e-03-105	NX70LB	0.85 x 60° B HAGO	170	2.5
WBV-e-04-095	NX70LB	0.75 x 60° W DEL ⁴	170	2.0
WBV-e-04-125	NX70LD	1.10 x 60° W DEL ³	140	1.0
WBV-e-04-150	NX70LD	1.25 x 60° W DEL	140	2.0

Note: Burner used to fire the WBV-e-03-085 and 1.05 rate is also required to fire the WBV-04-e-095 rate with nozzle indicated in above chart.

Table 5.2: Carlin Burner Specifications (with 98022 PSC motor)

CARLIN BURNER SPECIFICATIONS (WITH 98022 PSC MOTOR)						
Boiler Model No.	Burner Model No.	Head Bar or Head Setting	Nozzle Size	Pump Pressure	Start-up Settings	
					Air Shutter	Air Band
WBV-e-03-085	EZ-1HP	0.60 - 0.65	0.65 70° A DEL ³	150 PSI	Blank	0.60
WBV-e-03-105	EZ-1HP	0.85 - 1.00	0.85 70° A DEL	150 PSI	Blank	0.65
WBV-e-04-095	EZ-1HP	0.75	0.75 70° A DEL ⁴	150 PSI	Blank	0.60
WBV-e-04-125	EZ-1HP	0.85 - 1.00	1.00 70° A DEL ³	150 PSI	Blank	0.85
WBV-e-04-150	EZ-1HP	1.10 - 1.25	1.25 60° B DEL	150 PSI	Blank	1.00
WBV-e-05-175	99FRD	5	1.50 60° B HAGO ³	150 PSI	Open	10% open
WBV-e-05-195	99FRD	5	1.65 60° B HAGO	150 PSI	Open	45% open

Table 5.3: Riello Burner Specifications

RIELLO BURNER SPECIFICATIONS						
Boiler Model No.	Burner Model No.	Burner Series	Nozzle Size ²	Pump Pressure	Start-Up Settings	
					Turbulator	Air Damper
WBV-e-03-060	F3	Series 40	0.50 90° B	145 PSI	0.0	2.9
WBV-e-03-085	F5	Series 40	0.65 60° W ³	170 PSI	1.0	2.45
WBV-e-03-105	F5	Series 40	0.85 60° W	165 PSI	2.5	2.8
WBV-e-04-095	F5	Series 40	0.75 80° B ⁴	160 PSI	0.5	2.25
WBV-e-04-125	F5	Series 40	1.00 60° W ³	155 PSI	2.5	3.4
WBV-e-04-140	F5	Series 40	1.10 60° W	160 PSI	4.0	4.2
WBV-e-05-175	F10	Series 40	1.35 60° B ³	165 PSI	2.0	2.5
WBV-e-05-195	F10	Series 40	1.50 60° B	170 PSI	2.5	2.8

Factory Installed Nozzles (Packaged Boilers or Burner Cartons) are indicated in **Boldface**.

1 Requires Low Firing Rate Baffle

2 Delavan Recommended

3 Shipped Loose with Packaged Boiler or Burner Carton

4 Not included with Packaged Boiler or Burner Carton

6. MAINTENANCE

WARNING

Product Safety Information Refractory Ceramic Fiber Product

This appliance contains materials made from refractory ceramic fibers (RCF). Airborne RCF, when inhaled, have been classified by the International Agency for Research on Cancer (IARC), as a possible carcinogen to humans. After the RCF materials have been exposed to temperatures above 1800°F, they can change into crystalline silica, which has been classified by the IARC as carcinogenic to humans. If particles become airborne during service or repair, inhalation of these particles may be hazardous to your health.

Avoid Breathing Fiber Particulates and Dust

Suppliers of RCF recommend the following precautions be taken when handling these materials:

Precautionary Measures:

Provide adequate ventilation.

Wear a NIOSH/MSHA approved respirator.

Wear long sleeved, loose fitting clothing and gloves to prevent skin contact.

Wear eye goggles.

Minimize airborne dust prior to handling and removal by water misting the material and avoiding unnecessary disturbance of materials.

Wash work clothes separately from others. Rinse washer thoroughly after use.

Discard RCF materials by sealing in an airtight plastic bag.

First Aid Procedures:

Inhalation: If breathing difficulty or irritation occurs, move to a location with fresh clean air. Seek immediate medical attention if symptoms persist.

Skin Contact: Wash affected area gently with a mild soap and warm water. Seek immediate medical attention if irritation persists.

Eye Contact: Flush eyes with water for 15 minutes while holding eyelids apart. Do not rub eyes. Seek immediate medical attention if irritation persists.

Ingestion: Drink 1 to 2 glasses of water. Do not induce vomiting. Seek immediate medical attention.

A. GENERAL

1. Check pipes adjacent to cold walls or in unheated spaces. Insulate and tape them if necessary to be sure they can't freeze up. Keeping the water moving at all times will reduce the likelihood of freezing.
2. If there is considerable foreign matter in the boiler water, the boiler should be shut down and allowed to cool, then drained and thoroughly flushed out. Drain the boiler at the drain cock. Pipe the drain cock to a suitable drain or containment device (if antifreeze is used). Flush the system to remove remaining matter. See Section 1 - PreInstallation for water quality requirements. If there is evidence that hard scale has formed on the internal surfaces, the boiler should be cleaned by chemical means as prescribed by a qualified water treatment specialist.
3. There must be no signs of continuous wetness at the chimney. If signs of continuous wetness are observed, a qualified service agency must be consulted to modify the vent configuration to prevent the formation of condensate, which may damage the vent pipe.

 **WARNING**

Do not use this appliance if any part has been under water. Improper or dangerous operation may result. Immediately call a qualified service technician to inspect the boiler and to replace any part of the control system and any control which has been under water.

B. DAILY MAINTENANCE (WITH BOILER OPERATING)

Daily boiler observation can be performed by the owner. If any potential problems are found, a qualified installer or service technician/agency must be notified.

1. Remove any combustible materials, gasoline and other flammable liquids and substances that generate flammable vapors from the area where the boiler is contained. Make certain that the boiler area has ample air for combustion and ventilation and that there are no obstructions to the free flow of air to and from the boiler.
2. Observe general boiler conditions (unusual noises, vibrations, etc.)
3. Observe operating temperature and/or pressure gauge on the boiler. Boiler pressure should never be higher than 5 psi below the rating shown on the safety relief valve. The valve rating can be found on the top of the safety relief valve. Boiler temperature should never be higher than 250°F.
4. Check for water leaks in boiler and system piping.

C. WEEKLY MAINTENANCE (WITH BOILER OPERATING)

1. Flush float-type low-water cut-off (if used) to remove sediment from the float bowl as stated in the manufacturer's instructions.

D. MAINTENANCE OF SAFETY RELIEF VALVE

1. Check function and maintain safety relief valve as specified by manufacturer, typically every other month or every month, per the instructions on the tag on the safety relief valve.

E. MONTHLY MAINTENANCE (WITH BOILER OPERATING)

1. Check boiler room floor drains for proper functioning.
2. Test probe type low-water cut-off (if used) by using the Push-to-Test Button.

 **CAUTION**

Turn off power to boiler before adjusting limit control.

3. Test limit by lowering the limit set point until the burner shuts down. When proper operation is confirmed, return the set point to original setting.
4. Follow additional instructions in the Burner Manual for proving the burner component operation.

F. MAINTENANCE - ANNUAL

NOTICE

Entire heating system, including boiler, burner and venting system, must be inspected at least once a year by a qualified heating professional. Boiler is to be cleaned at least once a year.

 **WARNING**

Disconnect all power to the burner before accessing combustion chamber.

TO CLEAN:

1. Remove top jacket panel and flue collector plate, Item 20 (Figure 2.2 or 2.3).
2. Remove and clean flue baffles.
3. To thoroughly clean the boiler it must be brushed down from the top. Alternatively, for limited space or minimum clearance to combustible installations, cleaning the heat exchanger from the combustion chamber side is acceptable. If unit is extremely dirty, it may be necessary to brush from both directions. The target wall is made of a soft ceramic fiber. Care must be taken not to damage this material during cleaning.
4. Remove any scale or soot from the combustion chamber area by vacuum cleaning or any other available means.

NOTICE

Burner mounting plate must be opened to facilitate this operation.

5. Replace flue baffles (Refer to Section 2.B).
6. Replace oil burner and flue collector cover plate making sure all gaskets are in place.
7. Replace jacket top panel.

NOTICE

All cover plates, enclosures, and guards must be maintained in place at all times, except during maintenance and servicing.

8. Inspect venting system.

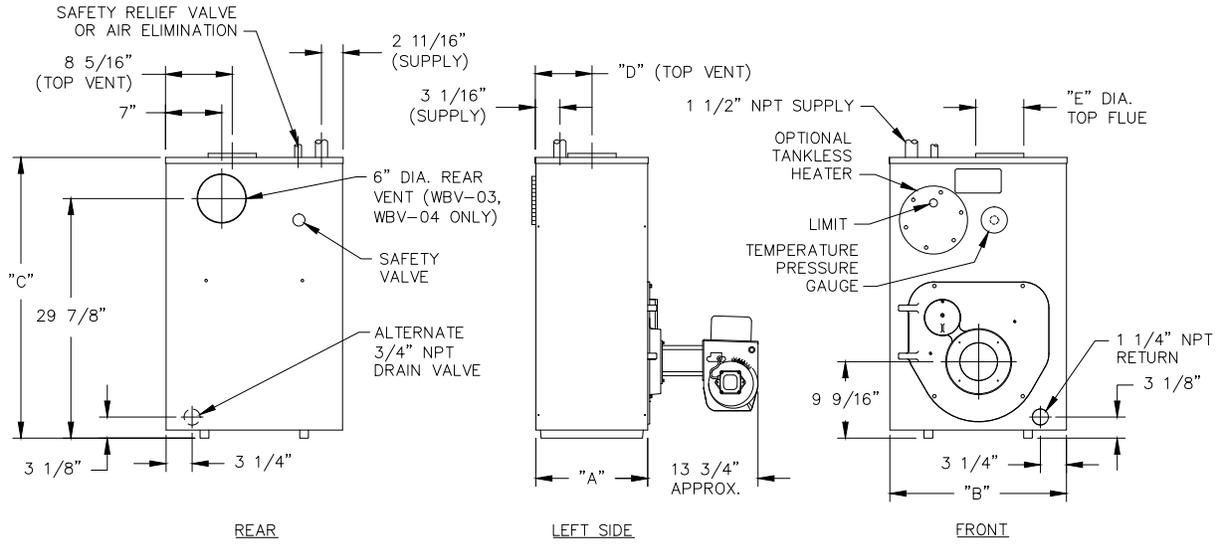
G. IF A LONG SHUTDOWN IS REQUIRED

1. To take boiler out of service if the boiler and system are not to be used when temperatures are below freezing:
 - a. Drain the boiler and system completely and shut off make-up water supply.
 - b. Open main line power disconnect switch to boiler. Remove the fuses or secure the switch so that the power cannot be turned on accidentally.
2. Be certain that the boiler and system are refilled before returning to service.

CAUTION

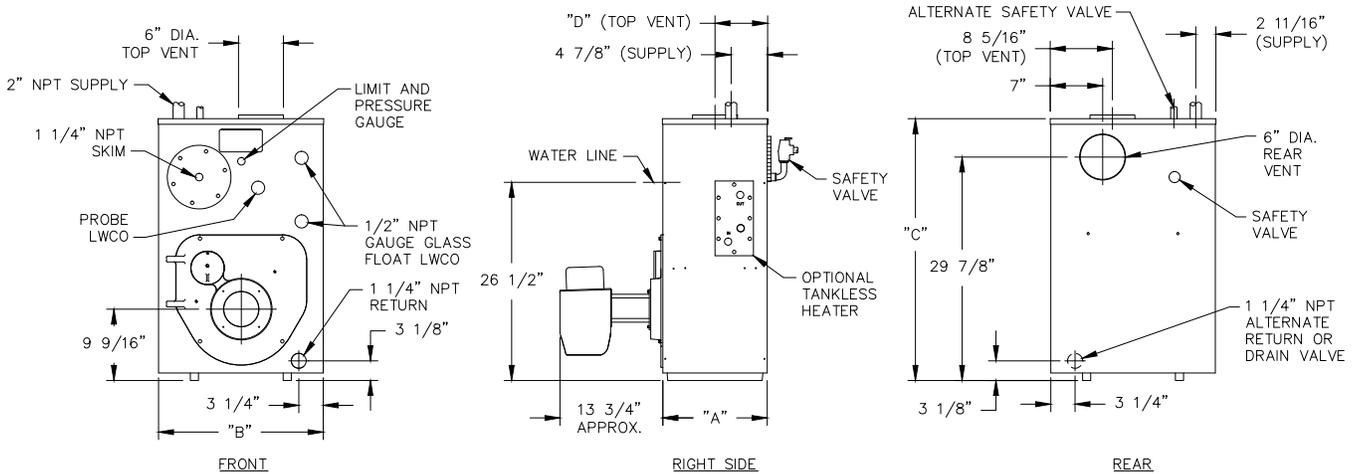
Always keep the manual fuel supply valve shut off if the burner is shut down for an extended period of time.

7. BOILER DIMENSIONS & RATINGS



Boiler Model Number	Jacket Depth "A"	Jacket Width "B"	Jacket Height "C"	Rear of Jacket to c/l of Vent "D"	Vent Size Diameter "E"
WBV-e-03-060/085/105	14-1/8"	22-1/8"	35"	7-1/16"	6"
WBV-e-04-095/125/150	18-1/8"	22-1/8"	35"	9-1/16"	6"
WBV-e-05-175/195	22-1/8"	22-1/8"	35"	11-1/16"	7"

Figure 7.1: Boiler Dimensions, Water Boiler



Boiler Model Number	Jacket Depth "A"	Jacket Width "B"	Jacket Height "C"	Rear of Jacket to c/l of Vent "D"
WBV-e-03-085/105	15-3/4"	22-1/8"	35"	8-7/8"
WBV-e-04-125/150	19-3/4"	22-1/8"	35"	10-7/8"

Figure 7.2: Boiler Dimensions, Steam Boiler

BOILER DIMENSIONS & RATINGS

Table 7.1: Boiler Ratings - Water

SERIES WBV® BOILER RATINGS - WATER								
Series WBV® - Water						Water Content, gal	Minimum Stack Draft Required, in. W.C.	
Boiler Model Number	Input		Heating Capacity ³ , MBH	Net Ratings ²				AFUE, %
	GPH ¹	MBH	Water	Water, MBH	Water			Water
WBV-e-03-060-W	0.60 ^{†*}	84	75	65	87.5*	11.75	-0.03	
WBV-e-03-085-W	0.85	119	105	91	87.1*	11.75	-0.04	
WBV-e-03-105-W	1.05	147	127	110	86.0	11.75	-0.05	
WBV-e-04-095-W	0.95 ^{†*}	133	117	102	87.0*	14.75	-0.03	
WBV-e-04-125-W	1.25	175	154	134	87.1*	14.75	-0.04	
WBV-e-04-150-W	1.50	210	183	159	86.1	14.75	-0.05	
WBV-e-05-175-W†	1.75	245	214	186	86.6	17.75	-0.05	
WBV-e-05-195-W†	1.95	273	237	206	86.1	17.75	-0.06	

* As an ENERGY STAR® Partner, PB Heat, LLC has determined that these firing rates meet the ENERGY STAR guidelines for energy efficiency.

† Top venting only.

‡ Nozzles for these firing rates not provided as standard equipment. Consult Factory for price and availability.

⊛ This firing rate can only be achieved with a Riello F-3 burner. See Table 5.3.

1 Burner input based on No. 2 fuel oil with a heating value of 140,000 Btu per gallon.

2 Net water ratings based on an allowance of 1.15. Consult Factory before selecting a boiler for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping systems, etc.

3 Heating Capacity and Annual Fuel Utilization Efficiency (AFUE) ratings are based on U.S. Government tests.

Chimney Size: 8" x 8" x 15 ft.

Table 7.2: Boiler Ratings - Steam

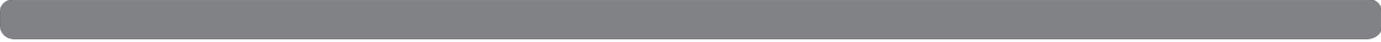
SERIES WBV® BOILER RATINGS - STEAM								
Series WBV® - Steam						Water Content, gal	Minimum Stack Draft Required, in. W.C.	
Boiler Model Number	Input		Heating Capacity ³ , MBH	Net Ratings ²				AFUE, %
	GPH ¹	MBH	Steam	Steam Sq. Ft.	Steam, MBH			Steam
WBV-e-03-085-S	0.85	119	104	325	78	85.6	12.00	-0.04
WBV-e-03-105-S	1.05	147	127	396	95	85.0	12.00	-0.05
WBV-e-04-125-S	1.25	175	152	475	114	85.6	14.87	-0.04
WBV-e-04-150-S	1.50	210	180	563	135	85.0	14.87	-0.05

1 Burner input based on No. 2 fuel oil with a heating value of 140,000 Btu per gallon.

2 Net steam ratings based on an allowance of 1.333. Consult Factory before selecting a boiler for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping systems, etc.

3 Heating Capacity and Annual Fuel Utilization Efficiency (AFUE) ratings are based on U.S. Government tests.

Chimney Size: 8" x 8" x 15 ft.



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8. REPAIR PARTS

Repair parts are available from your local PB Heat, LLC distributor or from Parts To Your Door at 1 (610) 916-5380 (www.partstoyourdoor.com).

Note: Remember to include the boiler model number and serial number when ordering parts.

Table 8.1

Item No.*	Description	Quantity Required	Stock Code
1	Block Assembly – Water – WBV-e-03(Open)	1	90190
	Block Assembly – Water – WBV-e-04 (Open)	1	90191
	Block Assembly – Water – WBV-e-05 (Open)	1	90192
	Block Assembly – Water – WBV-e-03 (Closed)	1	90348
	Block Assembly – Water – WBV-e-04 (Closed)	1	90349
	Block Assembly – Steam – WBV-e-03 (Open)	1	90707
	Block Assembly – Steam – WBV-e-04 (Open)	1	90708
2	Target Wall	1	50795
3	Base Liner, 1/2" x 6" x 14" – WBV-e-04	1	50857
	Base Liner, 1/2" x 10-1/2" x 14" – WBV-e-05	1	50858
4	Swing Door Hinge	1	90538
5	Bolt, 5/16-18 x 5/8" Lg., Hex Hd (Hinge to Block)	2	91588
6	Stud, 5/16-18 x 2-1/4" Lg. (Burner Plate to Block)	2	51747
7	Burner Mounting Plate Assembly	1	90158
–	Burner Mounting Plate Insulation	1	50794
8	Burner Mounting Plate Rope Seal	1	51210
9	Observation Door Round Cover Plate	1	51677
10	Machine Screw, 5/16-18 x 3/4" Lg. (To Mount Observation Door)	1	99802
11	Machine Screw, 3/8-16 x 1/2" Lg. SS (Observation Port)	1	7511
12	Stud, 5/16-18 x 1" Lg. (Burner to Plate)	4	51748
13A	Coil Cover Plate (Front) – Water	1	99812
13B	Coil Cover Plate (Rear) – Steam	1	90141
14A	Coil Rubber Gasket (Front) – Water	1	51800
14B	Coil Rubber Gasket (Rear) – Steam	1	51673
15	Cap Screw, 3/8-16 x 3/4" Lg., Hex Hd	6 (Front); 8 (Side)	99788
16A	Tankless Coil – WBV-e-03 – Water	1	90532
	Tankless Coil – WBV-e-04 – Water	1	90534
	Tankless Coil – WBV-e-05 – Water	1	90534
16B	Tankless Coil – WBV-e-03 & 04 – Steam	1	90530
17	Flue Baffle	1 per Flue	51613
18	Stud, 5/16-18 x 1-3/4" Lg.	4	51754
19	Flue Collector Plate Rope Seal	4 ft.	51211
20	Flue Collector Plate – WBV-e-03	1	90565
	Flue Collector Plate – WBV-e-04	1	90566
20A	Flue Collector Plate w/ Collar – WBV-e-05	1	90562
21	Flue Gasket Seal	1	PP5011
22	Top/Rear Flue Outlet Cover Plate – WBV-e-03 & 04 Only	1	90563
23	Screw, #14 x 1/2" Lg., SMS	4	5039
24	Flue Collar Adapter – WBV-e-03 & 04 – Water	1	90568
	Flue Collar Adapter – WBV-e-03 & 04 – Steam	1	90386
25	Cap Screw, 5/16-18 x 3/4" Lg., Hex Hd SS	4	91450
26	Jacket Rear Outlet Cover Plate	1	51812
27	Screw, #10 x 1/2" Lg., SMS	4	99992
28	Machine Screw, 1/4-20 x 3/8" Lg.	2	91590

Part numbers may be subject to change without notice.

Continued on P. 24

Figure 8.1: Steam Boiler

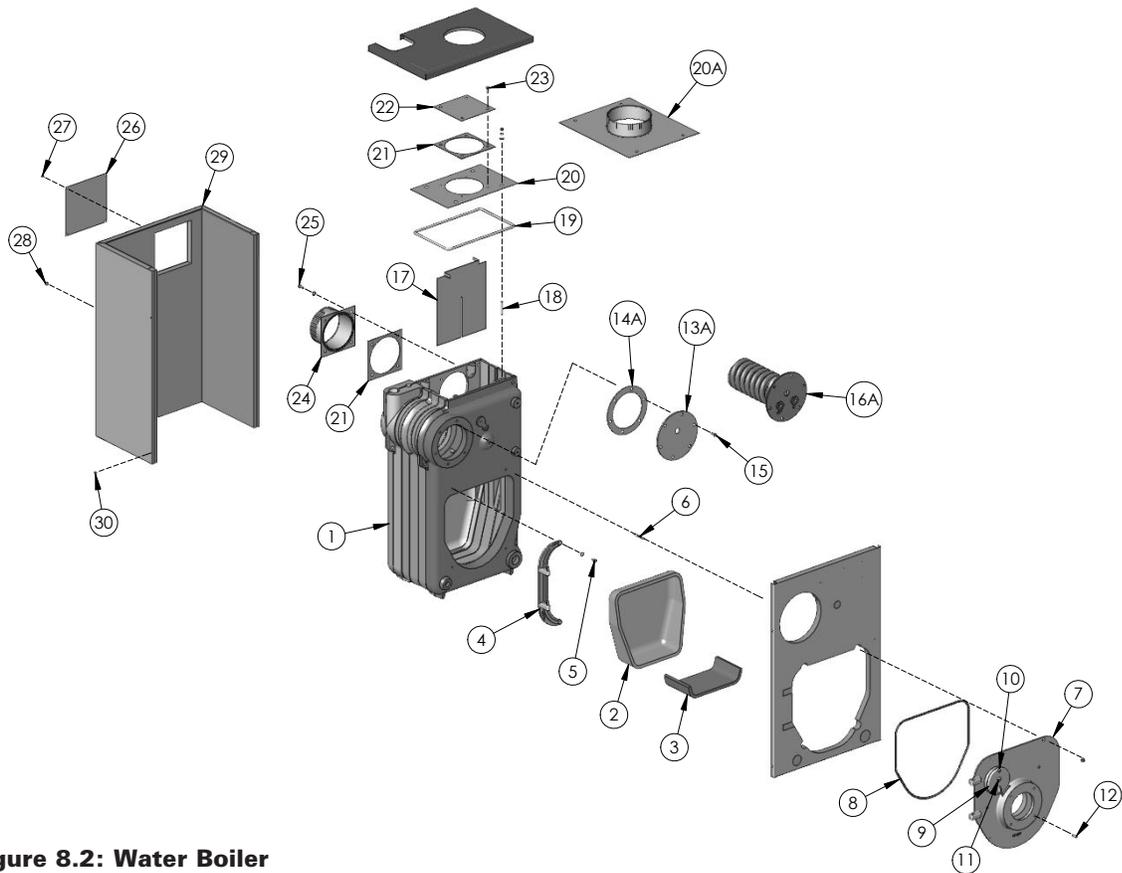
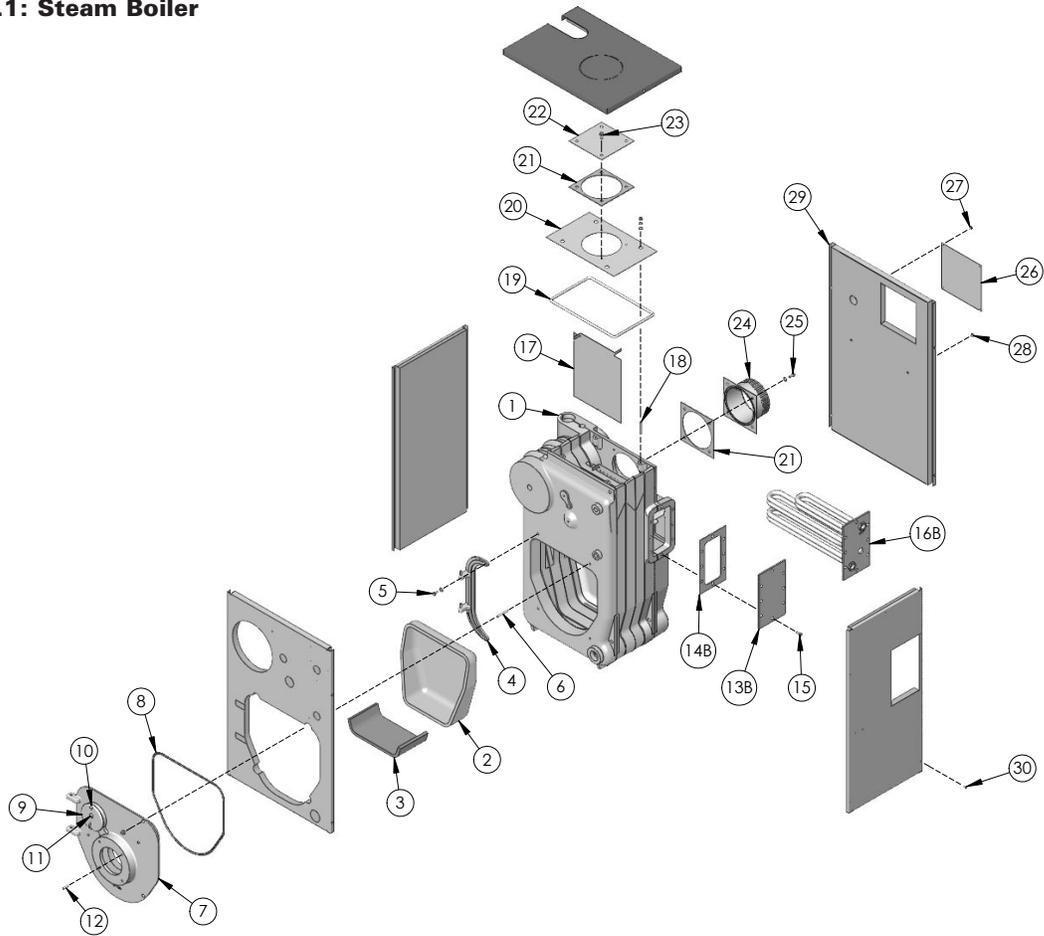


Figure 8.2: Water Boiler

REPAIR RATES

Table 8.1 (continued from P. 22)

Item No.	Description	Quantity Required	Stock Code
29	Jacket Assembly – Water – WBV-e-03	–	90291
	Jacket Assembly – Water – WBV-e-04	–	90288
	Jacket Assembly – Water – WBV-e-05	–	90290
	Jacket Assembly – Steam – WBV-e-03	–	90292
	Jacket Assembly – Steam – WBV-e-04	–	90289
30	Screw, #10 x 1/2" Lg., SMS	10	99992
–	Burner Harness with 4-pin connector, Beckett / Carlin - 11-1/2" Lg. Conduit	1	50918
–	Burner Harness with 4-pin connector, Riello - 17-1/2" Lg. Conduit	1	50921
–	Heyco bushing at junction box (holds 4-pin connectors) - Steam and KnockDown boilers	1	7957
–	6" Draft Regulator	1	90724
–	7" Draft Regulator	1	90725
Water Trim			
–	Limit Control, Hydrolevel 3250, w/ Sensor	1	50343
–	Sensor for Hydrolevel 3250, 10" Long	1	54522
–	Well, 3/4" NPT, Long shank, Hydrolevel 48-202	1	50792
–	3/4" Safety Relief Valve, 30 psi	1	50501
–	Temp/Press Gauge, 2-1/2 RD, 320°F, 0-75#, 1/4" NPT	1	51324
–	Drain Valve, 3/4" NPT	1	50764
–	Harness, Limit Control to Burner - Package Water Boilers	1	54507
–	Harness, Limit Control to Jbox/Burner - KnockDown Water Boilers	1	54554
–	Harness, Circulator - Package Water Boilers	1	X7083
–	Switch, Round Toggle, 120 VAC - Package Water Boilers	1	6050
Steam Trim			
–	Pressure Control, PA404A	1	50549
–	Siphon, 1/4" NPT, 90° Brass - Probe Boilers	1	6667
–	Siphon, 1/4" NPT, 180° Brass - Float Boilers	1	6666
–	7-1/4" Gauge Glass, w/ Valves & Rods	1	50513
–	LWCO, Hydrolevel CG450, w/ EL1214 Probe - Probe Boilers	1	29041
–	LWCO, McDonnell & Miller 67PE-2 - Float Boilers	1	29003
–	Safety Relief Valve, 3/4" NPT, 15 PSIG	1	50510
–	Pressure Gauge, 2-1/2 RD, 0-30#, 1/4" NPT	1	51325
–	Drain Valve, 3/4" NPT	1	50764
–	Harness, Probe to Junction Box - Package Probe Boilers	1	X7085
–	Harness, Probe to Limit Control - Package Probe Boilers	1	PP7031
–	Harness, Float to Limit Control & Junction Box - Package Float Boilers	1	EC7026
–	Stub harness with 4-pin connector (mates with burner harness at junction box) - KnockDown Steam Boilers	1	EC7025

Series WBV®

Oil Boilers

Installation, Operation & Maintenance Manual

TO THE INSTALLER:

This manual is the property of the owner and must be affixed near the boiler for future reference.

TO THE OWNER:

This boiler should be inspected annually by a Qualified Service Agency.



PeerlessBoilers.com

PB HEAT, LLC

131 S. CHURCH ST • BALLY, PA 19503

Service Information

Name: _____

Address: _____

Phone: _____

